



环境影响报告书

Shandong Harmony Project Consulting Co., Ltd.

概 述

一、项目概况

2014 4 29 5000

22

3 130t / h

+2 B12MW

2

2

1

+

SNOR- SCOR+

+

—

+

120m

SO₂ NO_x

DB37/ 664- 2019

2

SO₂ 35mg/ m³

NOx 50mg/ m³

 $5\text{mg}/\text{m}^3$

0.03 mg/m³

Ha

+

+

+

+

+

+

GB18485- 2014

4

Ha

60mg/ m³

0.1 ngTEQ m³ ∞ 100ng/ m³

oo

 $100\text{mg}/\text{m}^3$

0.1 mg/m³

 1.0 ng/m^3

—

HJ562- 2010

2. 5mg/ m³

$$\text{H}_2\text{S}$$

GB14554- 93

1

$$\text{NH}_3$$

(DB37/ 664- 2019)

100%

2

GB/ T31962- 2015

1

A

3



4

(GB12348-2008) 2

5

6

6

四、环境影响评价工作过程

--	--	--	--	--	--	--

--	--	--	--

2014 4 29 5000
22

3 130t/h +2 × B12MW

2-1 2-2

3 2 1

3

130t/h 2 1 3 130t/h

3 130t/h

3 × 75t/h 1 3# +1 × C12MW
+1 × B6MW +1 × 260t/h 4# +1 × CC50MW
+1 × 240t/h 5#
1

2013 1

17 [2013]4 3 130t/h

2013 11 1
[2013]90

“ ”

2015 6

[2015]137

2016 1

[2016]3 2018 6

2

2016 1

[2016]9

2017 2

[2017]21

3 1# 2#130t/h

2017 3

1# 2#130

t/h [2017]010

2017 9 1# 2#130t/h

[2017]180

	3 130t/h SCR -	[2013]4 2013 1 17	2 130t/h 1 1 [2016]3 2016 1 1 130t/h 2018 2018 6
	SCR SNCR	[2015]137 2015 6 23	
	2 × B12MW	[2016]9 2016 1	[2017]21 2017 2
1# 2#130t/h	1 SNCR SCR 2 3	[2017]010 2017 3	[2017]180 2017 9

60%

3 × 130t/h

37.5t/d

=6% 94%

N7723

41800m²

3 × 130t/h

2-4

2-2

2-3

2-5

		3 × 130t/h 2 1	
		2 × B12MW	
		2 5.29MPa/485 0.98MPa/200	
		1 150t/h → →	
		→ → → → →	
		1000m ³ 1 , 350m ³	
		60m 72m , 6m 20	
		100m ³	

		20m³	20m³			
		60m³				
		120m	3.0m			
		3	+	99.9%		
		3	-	1		
			95%			
		SNCR - SCR	60%			
				--		
				--		
				--		
				--		
				--		
			--			
		1600m	110KV	10KV	10KV	--
					--	
					--	

			$3 \times 130\text{t/h} \quad 2 \quad 1 \quad + 2 \times \text{B12MW}$
1		t/h	2×130
2		h	7200
3		m ²	41800
4	61%	t/a	12750
5		t/a	341

			130t/h
1			YG130/9.80-M

91370300164326963R001P

2020 6 9 ,

2

10000m³/d

“ A²/O+ + + + ”

9137030507967914XW001Z

2020 9 8 ,

2021 9

1		C _{ar}	%	6.48	12.84
2		H _{ar}	%	0.93	1.16
3		O _{ar}	%	5.38	7.95
4		N _{ar}	%	0.14	1.18
5		S _{ar}	%	0.05	0.30
6		A _{ar}	%	25.08	16.45
7		M _{ar}	%	61.92	60.12
8		M _t	%	2.25	3.39
9		V _{daf}	%	84.06	70.14

				91370300164326963R001P
020	6	9	,	10000t/a
				9137030507967914XW001Z
2020	9	8	,	2687.1t/a
				12687.1t/a
	2020	6	2021	5
12771t				

0# 1 60m³

90% 250 85%

20%

90

0.66t/h 70m³ 3
2-12

	t/h	t/d	t/a
3 × 130t/h 2 1	0.2	4.86	1458

267t

2-13

	t/h	t/d	t/a
3 × 130t/h 2 1	0.037	0.89	267

3

2-14

t/h	a	t/3a
3 × 130t/h 2 1	3	25

9

140

4200m³/a

0.58m³/h

%

L

65%

=6% 94%

120m

2-4 2-15

		SO ₂ NO _x		SO ₂ NO _x	SNCR- SCR ≥ 80% + - + ≥ 97% 99.98% 3m/s 2	1 120m 3.0m
		HCl + + + + CO	G ₁	HCl + + + + CO	850	

			W_1	—		
			W_2	pH		
			W_3		—	
			W_4		—	
			W_5	SS		
			W_6	SS	—	
			W_7	pH		
			W_8		—	
			W_9	COD		
			S_1			
			S_2			
			S_3			
			S_4			
			S_5			
			S_6		HJ 888—2018	
			S_7		HW08 900-217-08	
			S_8			

1

99%





50%
≥ 80% 99.98% 5mg/m³

1000m³ 1 350m³ 1

1

2021 8 5 6

$$\text{HCl} \quad + \quad + \quad + \quad + \quad + \quad + \quad +$$

76% 85%

SO₂ NO_x

2020	10	2021	9
------	----	------	---

2-16

		8 5			8 6			
	mg/m ³	0.0135	0.0115	0.0107	0.0113	0.0126	0.0104	0.0117
	mg/m ³	0.0165	0.0134	0.0142	0.0141	0.0151	0.0131	0.0144
	kg/h	4.17×10^{-3}	3.05×10^{-3}	3.01×10^{-3}	4.44×10^{-3}	4.06×10^{-3}	4.09×10^{-3}	3.80×10^{-3}
	mg/m ³	0.43	0.29	0.34	0.36	0.22	0.45	0.35
	mg/m ³	0.52	0.34	0.45	0.45	0.26	0.57	0.43
	kg/h	0.13	0.08	0.10	0.14	0.07	0.18	0.12
	mg/m ³	ND	ND	ND	ND	ND	ND	——
	mg/m ³	/	/	/	/	/	/	——
	kg/h	/	/	/	/	/	/	——
	μg/m ³	0.061	0.086	0.047	0.065	0.043	0.184	0.081
	μg/m ³	0.074	0.100	0.062	0.081	0.052	0.232	0.100
	kg/h	1.9×10^{-5}	2.3×10^{-5}	1.3×10^{-5}	2.6×10^{-5}	1.4×10^{-5}	7.2×10^{-5}	2.8×10^{-5}
	μg/m ³	0.470	0.355	0.503	0.681	0.690	0.683	0.564
	μg/m ³	0.573	0.413	0.668	0.851	0.828	0.861	0.699
	kg/h	1.45×10^{-4}	9.40×10^{-5}	1.42×10^{-4}	2.68×10^{-4}	2.23×10^{-4}	2.69×10^{-4}	1.90×10^{-4}
	μg/m ³	0.51	0.40	0.55	0.71	0.71	0.68	0.59
	μg/m ³	0.62	0.47	0.73	0.89	0.85	0.86	0.74
	kg/h	1.6×10^{-4}	1.1×10^{-4}	1.5×10^{-4}	2.8×10^{-4}	2.3×10^{-4}	2.7×10^{-4}	2.0×10^{-4}
	μg/m ³	7.4	7.2	5.9	7.7	6.0	7.1	6.9
	μg/m ³	9.0	8.4	7.8	9.6	7.2	8.9	8.5
	kg/h	2.3×10^{-3}	1.9×10^{-3}	1.7×10^{-3}	3.0×10^{-3}	1.9×10^{-3}	2.8×10^{-3}	2.3×10^{-3}

		8 5			8 6			
	$\mu\text{g}/\text{m}^3$	0.6	0.7	0.8	0.8	0.8	1.6	0.9



		8 5			8 6			
	%	8.7	8.1	9.7	9.0	8.5	9.1	8.9
	%	7.36	7.51	7.25	7.06	7.13	6.94	7.20
	m/s	2.2	1.9	2.0	2.8	2.3	2.8	2.3
		49.5	49.1	48.8	49.3	48.7	48.7	49.0
	/ (m)	120/8.03		(%)		6		——
		“ ND ”						——



DB37/664-2019 2 0.03 mg/m³

HJ2301-2017 SNCR-SCR 3.8mg/m³

HCl + + + + + + + +

GB18485-2014 4 HCl 60mg/m³ 0.1mg/m³

1.0mg/m³

2020 10 2021 9

2-17

	(mg/m ³)		(mg/m ³)		(mg/m ³)	
2020-10	0.14 32.6	16.2	2.21 44.9	23.1	0.209 15.4	0.99
2020-11	0.0321 27	7.77	5.41 37.7	13.7	0.0012 4.97	1.55
2020-12	0 29.9	4.26	3.95 44.1	10.8	0.001 4.69	1.61
2021-1	0 24.3	5.24	0 46.3	14.6	0 4.58	1.94
2021-2	0 21.6	4.84	0 48.8	13.4	0.0098 4.56	1.25
2021-3	0 19.2	5.66	0.0195 34.6	8.69	0.001 4.93	1.97
2021-4	1.49 21.4	9.94	1.35 40.7	19.4	0.0014 4.95	2.44
2021-5	0 21.6	9.37	4.78 46.6	20.3	0.0012 4.88	3
2021-6	0.28 16.9	6.38	5 37	19.3	0.238 4.81	2.5
2021-7	0.954 27.1	7.71	5.47 46	15.9	0.214 4.97	2.03
2021-8	0.0337 32.1	11.7	0 46.3	16.9	0.103 4.46	1.33
2021-9	2.12 31.7	10	2.54 44.3	14.9	0.213 3.16	1.03
	35		50		5	

SO₂ NO_x

DB37/664-2019 2 SO₂ 35mg/m³ NO_x 50mg/m³ 5mg/m³

(t/a)	(t/a)	(t/a)
27.5	55.1	6.72

27.5t/a 55.1t/a

6.72t/a

	kg/h	
t/a	0.15	1.19

2

750t/a 106t/a
0.1‰

0.011t/a

2021 8 3 4
[] 2021 0261 2021 8 6 9
[] 2021 0264
2-19 2-5

			kPa	RH		m/s	
08.06	10:26	31.4	99.8	58.2		1.1	
	13:25	32.0	99.8	54.3		1.2	
	15:10	33.8	99.6	47.1		1.0	
08.09	09:57	27.6	100.0	62.7		1.2	
	11:23	28.8	99.9	54.2		1.0	
	14:05	30.8	99.9	51.7		1.1	

--	--	--	--	--	--	--	--

			mg/m ³	mg/m ³
	8	6	0.234	0.18
3#	8	6	0.251	0.12
	8	6	0.384	0.11
	8	6	0.317	0.17
4#	8	6	0.200	0.15
	8	6	0.385	0.13
	8	6	0.250	0.15
1#	8	6	0.434	0.18
	8	9	0.301	0.10
	8	9	0.301	0.13
2#	8	9	0.150	0.09
	8	9	0.251	/
	8	9	0.334	0.12

	2 × 130t/h
	6.72
SO ₂	27.5

3.6m³/h

1.8m³/h

pH SO₄²⁻ F⁻

COD

80%

3360m³/a

0.47m³/h

2-22

	m³/h			m³/h	
	3		—	3	
	4.7	--		4.7	--
	3.6	--		3.6	--
	10	—		10	—
	1.8			1.8	—
	0.5			0.5	—
	0.47			0.47	—
	5		--	--	5
	19.8		--	--	19.8
	48.87	—	--	24.07	— 24.8

24.8m³/h

202368m³/a

1

“ + + ”

10000m³/d

(GB/T31962-2015)A

10000m³/d

é

1#		2021.1.11	58.9	49.2
2#			55.3	45.7
3#			56.2	47.4

GB12348-2008 2

		t/a		
		45000		
		30000		
		15000		
	SCR	25/3a	HW50 772-007-50	
		3t/6a		
		6t/5a		
		20t/5a		
		6t/3a		
		2.2t/3 5a		HJ298-2019 GB5085.7-2019
		21		

	(t/a)	6.72
	SO ₂ (t/a)	27.5
	NO _x (t/a)	55.1
	t/a	1.19
	kg/a	38.78
	kg/a	0.28
	kg/a	1.94
	kg/a	2.01
	kg/a	23.12
	kg/a	3.06
	kg/a	12.04
	kg/a	3.47
	kg/a	4.85
	kg/a	74.32
	kg/a	89.76
	(t/a)	0.011
	(m ³ /a)	202368
	COD(t/a)	101.18
	(t/a)	9.1
	(t/a)	45000
	(t/a)	30000
	(t/a)	15000
		25/3a
		3t/6a
		6t/5a
		20t/5a
		6t/3a
		2.2t/3 5a

+SNCR-SCR

+

-

120m

HCl

50%

99.2%

2-28

SO ₂	49.5kg/h	175mg/m ³	35mg/m ³	
	16.4kg/h	60mg/m ³	10mg/m ³	
NO _x	27.6kg/h	100mg/m ³	100mg/m ³	
HCl	1.35kg/h	4.5mg/m ³	60mg/m ³	

(DB37/664-2019) 2 SO₂35mg/m³ NO_x50mg/m³

5.0mg/m³

2017 6 21

2020 6 9

9137030549380556X4001P

SO₂ 118.39t/a NO_x 169.13t/a

16.913t/a

2-29

		6.72	16.913	
		27.5	118.39	
		55.1	169.13	
	COD _{Cr}	1.40	—	—
		0.19	—	—

3250815.68m³/a

COD 1625.408t/a 146.287t/a COD 500mg/L

45mg/L

COD1825t/a

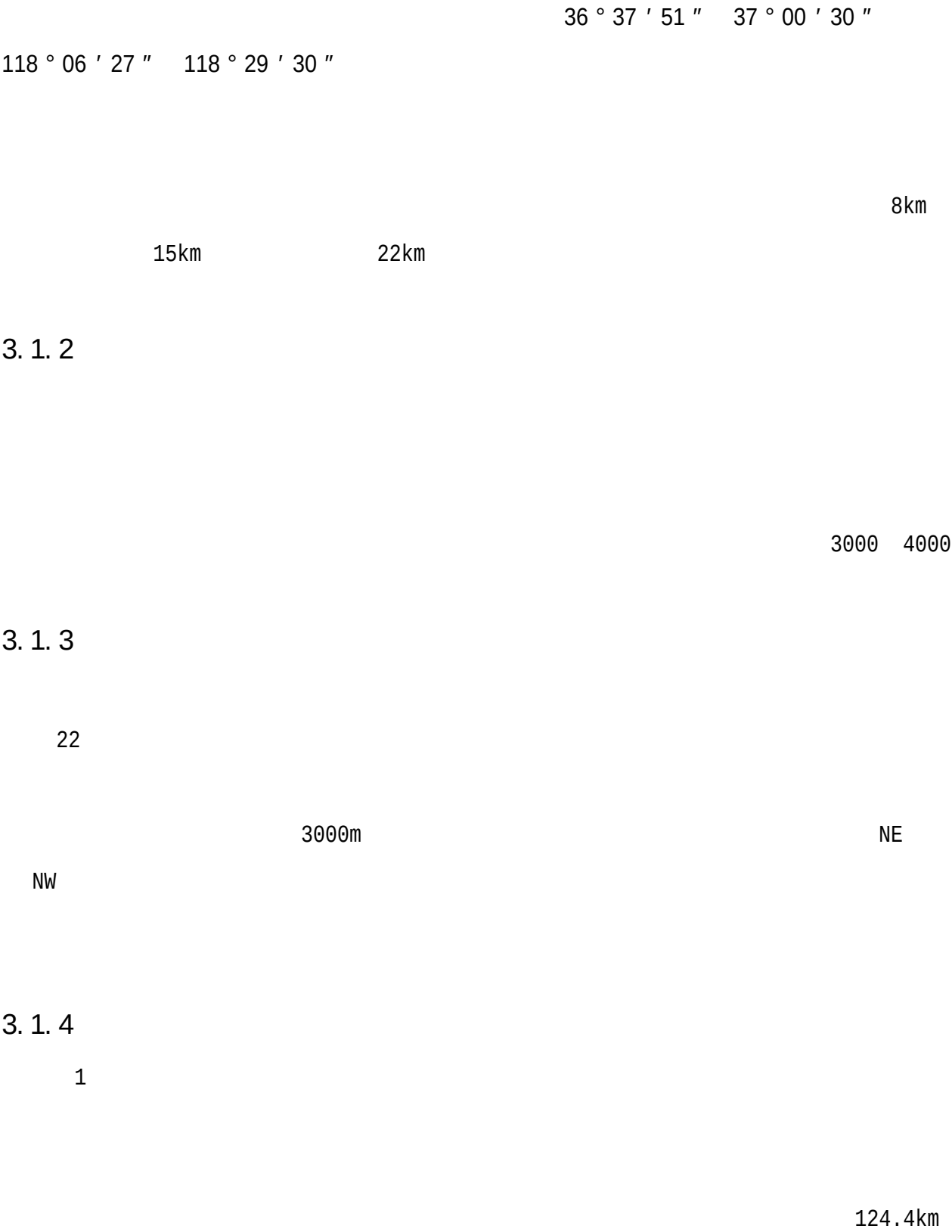
164.25t/a

1				3	130t/h				
		+2 × B12MW							
2			SO ₂	N0x					
		DB37/664-2019	2	HCl	+			+	+
+	+	+	+						
									GB18485-2014
4					-				
		HJ562-2010							
3									
4									
									27.5t/a 55.1t/a
6.72t/a									

3

3. 1

3. 1. 1



“

”

205

59.6

875.5mm

5.85

m³

3.50

m³

2.73

m³

3-1

2

55

3.1.6

11

4

81.27%

62.26%

24.38% 75.63%

3.1.7

0.10g

3.2

3.2.1

2020	1	21	“	2020
2	”		(SO ₂)20 /	(NO ₂)39
/		(PM ₁₀)110 /	(PM _{2.5})58 /	PM ₁₀
PM _{2.5}			(GB3095-2012)	

2021 8 12 21

HJ2.2-2018 D

3.2.2

	2021	8	3	8	5
500m	2000m				
				GB3838-2002	
		302			
		302			
		GB3838-2002			

3.2.3

2021 7 28
3

(GB/T 14848-2017)

3. 2. 4

GB12348-2008 2

3. 2. 5

2021 8 19

1# 4#

GB36600-2018

5# 6#

GB15618-2018

2020 1 21 “ 2020

2 ” (SO₂)20 / (NO₂)39

/ (PM₁₀)110 / (PM_{2.5})58 / PM₁₀

PM_{2.5} (GB3095-2012)

PM₁₀ PM_{2.5}

SSE 15.6km

2019 1 4-1

SO ₂	μg/m ³		21	60	35%	
		98%	50	150	33%	

NO

4-1 4-2

1		NE	300m	
2		NW	530m	

4-3

		VOCs	7	4	02 08
			14 20		

2021 8 12 21 7

8 14 15 20

4-4

	HJ 533-2009	0.01mg/m³	ZR-3500 GHLH/FY/076)
			722N (GHLH/FY/029)
	2003 / /	0.001mg/m³	ZR-3500 GHLH/FY/076)
			722N (GHLH/FY/029)
	HJ 604-2017 -	0.07mg/m³	GC1120
	GB/T 14675-1993	10()	560W

4-5

4-6

4-7

			kPa	RH		m/s	
08.06	10:26	31.4	99.8	58.2		1.1	
	13:25	32.0	99.8	54.3		1.2	
	15:10	33.8	99.6	47.1		1.0	
08.09	09:57	27.6	100.0	62.7		1.2	
	11:23	28.8	99.9	54.2		1.0	
	14:05	30.8	99.9	51.7		1.1	
08.12	02:08	25.2	100.5	75.3		1.2	
	07:46	25.5	100.5	79.2		1.0	
	13:59	29.7	99.9	52.5		1.3	
	19:58	26.5	100.2	50.9		1.2	
08.13	01:57	24.9	100.4	82.6		1.4	
	07:57	25.9	100.2	72.0		1.1	
	13:59	30.3	99.6	52.5		1.5	
	19:58	28.9	99.7	53.8		1.4	
08.16	01:52	21.9	100.7	79.6		1.0	
	07:52	25.8	100.3	74.5		0.9	
	13:59	32.3	99.9	50.8		1.0	
	19:58	27.3	100.2	59.8		1.2	
08.17	01:59	22.8	100.8	66.7		0.8	
	07:54	26.2	100.3	80.2		1.1	
	13:59	30.4	100.0	57.9		0.9	
	19:55	27.1	100.5	62.7		0.8	
08.18	01:56	18.7	101.2	82.9		1.1	
	07:49	26.2	100.8	73.9		0.8	
	13:58	30.3	99.8	51.5		1.2	
	19:58	28.0	100.5	63.4		1.3	
08.19	01:44	20.8	101.2	87.9		1.0	
	07:58	25.8	100.4	69.9		0.9	
	13:58	29.8	100.0	51.4		1.3	
	19:59	27.0	100.6	88.7		1.4	
08.21	01:55	21.8	100.0	89.9		1.5	
	07:49	24.7	100.1	78.6		1.3	
	13:58	31.5	99.6	54.3		1.5	
	19:58	27.0	100.5	64.7		1.2	

		mg/m ³				mg/m ³								mg/m ³			
		2:00	8:00	14:00	20:00	2:00	8:00	14:00	20:00	2:00	8:00	14:00	20:00	2:00	8:00	14:00	20:00
1#	8.12	0.11	0.08	0.06	0.05	0.001	0.002	0.002	0.002	11	11	11	12	0.89	0.9	0.98	0.84
	8.13	0.06	0.05	0.08	0.1	0.003	0.005	0.002	0.003	12	12	10	12	1.02	0.96	1.01	1
	8.16	0.08	0.11	0.06	0.15	0.004	0.005	0.005	0.005	12	11	11	12	1.05	1.02	1.02	0.92
	8.17	0.12	0.09	0.12	0.07	0.005	0.005	0.006	0.006	11	12	12	12	1.01	1.06	1	0.96
	8.18	0.07	0.06	0.07	0.05	0.003	0.003	0.003	0.003	12	12	12	12	1	0.88	0.96	0.81
	8.19	0.05	0.07	0.06	0.07	0.006	0.005	0.006	0.006	12	11	12	12	0.8	0.99	0.92	0.96
	8.21	0.08	0.12	0.07	0.12	0.004	0.004	0.005	0.005	12	12	12	12	1.02	1	1.01	1.02
2#	8.12	0.07	0.06	0.13	0.11	0.002	0.004	0.004	0.004	11	12	12	11	0.81	0.91	0.88	0.86
	8.13	0.05	0.06	0.04	0.05	0.007	0.005	0.006	0.004	11	12	12	12	0.96	1.03	1.04	1.02
	8.16	0.05	0.12	0.08	0.09	0.005	0.004	0.003	0.005	12	12	12	11	1.02	0.94	1	1.02
	8.17	0.08	0.08	0.09	0.06	0.005	0.005	0.005	0.005	10	11	12	11	0.9	1.1	1	0.99
	8.18	0.08	0.06	0.07	0.06	0.005	0.006	0.004	0.004	11	12	12	12	0.86	1.01	0.88	0.79
	8.19	0.07	0.07	0.07	0.08	0.005	0.006	0.005	0.006	12	12	12	11	0.86	0.9	0.9	0.98
	8.21	0.14	0.1	0.08	0.07	0.005	0.006	0.005	0.005	11	12	12	12	1.02	0.89	0.92	0.94

1#		28	0.05 0.15
		28	0.001 0.006
		28	10 12
		28	0.80 1.06
2#		28	0.04 0.14
		28	0.002 0.007
		28	10 12
		28	0.79 1.10

1

$$P_i = \frac{C_i}{C_{0i}}$$

C_i — i mg/m³
 C_{0i} — i mg/m³
 P_i — i

4-8

		1h mg/m ³	
1		0.20	HJ2.2-2018 D
2		0.01	
3		2.0	

2

4-9

1#				
			(%)	
		0.25 0.75	0	--
		0.1 0.6	0	--
2#		0.4 0.53	0	--
		0.2 0.7	0	--

		0.2 0.7	0	--
		0.395 0.55	0	--

HJ2.2-2018 D

2021

		15000m³/hT0 COD	13960 COD 2021
		4613 VOCs	VOCs 2021 6
			2021

		20 / 1 3 1 3 5 3 8 “ ”	
		1 ” 660 2 1	
		1. 617 2. “ 6 ”	
		“ ” 10	
		“ ” 12	
		1 β “ 8 100% ” “ 6 100% ” 2 “ ” VOCs 3 β 4 PM ₁₀ 5 6 “ ”	
			2021

		6	“ ”
		2021—2025	2030
	2060		
“ ”	“ ” “ ”		“ ”
20	”		
		2021 2	2021

2

4-11

4-2

1#		500m	



	GB/T 11899-1989	10mg/L	FA2004 (GHLH/FY/034)
	GB/T 7484-1987	0.05mg/L	PXSJ-226 (GHLH/FY/030)
	HJ 484-2009 2 -	0.004mg/L	722N (GHLH/FY/029)
	HJ 503-2009 4-	0.0003mg/L	722N (GHLH/FY/029)
	HJ 970-2018	0.01mg/L	UV2004 (GHLH/FY/036)
	GB/T 7494-1987	0.05mg/L	722N (GHLH/FY/029)
	GB/T 16489-1996	0.005mg/L	722N (GHLH/FY/029)
	GB/T 7475-1987	0.05mg/L	GGX-800 (GHLH/FY/002)
	GB/T 7475-1987	0.05mg/L	GGX-800 (GHLH/FY/002)
	HJ 694-2014	0.4 μg/L	AFS-230E (GHLH/FY/001)
	HJ 694-2014	0.3 μg/L	AFS-230E (GHLH/FY/001)
	HJ 694-2014	0.04 μg/L	AFS-230E (GHLH/FY/001)
	GB/T 7475-1987	1 μg/L	GGX-800 (GHLH/FY/002)
	GB/T 7467-1987	0.004mg/L	722N (GHLH/FY/029)
	GB/T 7466-1987 -	0.004mg/L	722N (GHLH/FY/029)
	GB/T 7475-1987	10 μg/L	GGX-800 (GHLH/FY/002)
	GB/T 11912-1989	0.05mg/L	GGX-800 (GHLH/FY/002)
	HJ 700-2014 65	0.02 μg/L	NexION 350X (GHLH/FY/149)
	HJ 700-2014 65	0.03 μg/L	NexION 350X (GHLH/FY/149)
	HJ 694-2014	0.2 μg/L	AFS-230E (GHLH/FY/001)
N	HJ/T 346-2007	0.08mg/L	UV2004 (GHLH/FY/036)

	HJ/T 347.2-2018	20MPN/L	SHP-150 (GHLH/FY/041)
			SPX-150B (GHLH/FY/144)
	GB/T 11911-1989 GB/T 11911	0.03mg/L	GGX-800 (GHLH/FY/002)

	1#			500m		2#		2000m				
	8	3	8	4	8	5	8	3	8	4	8	5
mg/L	ND		ND		ND		ND		ND		ND	
mg/L	0.018		0.021		0.024		0.019		0.023		0.026	
μg/L	79		21		14		28		23		20	
mg/L	ND		ND		ND		ND		ND		ND	
μg/L	ND		ND		ND		ND		ND		ND	
μg/L	0.66		0.60		0.58		0.81		0.76		0.84	
μg/L	0.8		0.7		0.6		1.8		0.8		0.8	
N mg/L	2.32		1.12		0.90		2.13		0.80		0.82	
MPN/L	9.2 × 10 ³		3.5 × 10 ³		5.4 × 10 ³		3.5 × 10 ³		5.4 × 10 ³		5.4 × 10 ³	
mg/L	0.07		0.07		0.08		0.06		0.06		0.06	
mg/L	0.03		0.02		0.02		0.03		0.01			
“ ND ”												

	1# 500m			2# 2000m		
	8 3	8 4	8 5	8 3	8 4	8 5
pH	0.45	0.50	0.55	0.40	0.50	0.50
	0.30	0.26	0.31	0.26	0.22	0.28

2020-07	28.6	0.718	9.15	8.95	0.188
2020-08	30.9	0.519	8.68	8.94	0.111
2020-09	30.7	0.362	8.52	7.97	0.0277
2020-10	24.6	0.384	7.55	7.84	0.0895
2020-11	22.4	0.614	8.07	8.13	0.102
2020-12	21	0.619	7.62	8.28	0.135
	≤ 40	≤ 2.0	≤ 15	--	≤ 0.4

		pH						
		--	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L
2019-01	5.96	7.89	22.9	1.48	7.36	8.14	14	0.37
2019-02	7.18	8.26	29.9	0.673	9.4	12.2	12.4	0.295
2019-03	13	8.13	31.7	0.522	8.7	10.9	10.3	0.133
2019-04	16.6	7.78	28.5	0.565	9.28	7.14	7.05	0.17
2019-05	20.9	7.78	34.2	0.529	8.89	6.2	6.25	0.192
2019-06	20.4	8.19	38.1	0.426	10.3	6.49	5.31	0.292
2019-07	26.2	8.2	32.6	0.573	9.44	5.71	5.54	0.298
2019-08	25.1	7.49	31.2	0.856	9.24	7.02	6.14	0.295
2019-09	22.6	7.81	25.2	0.294	7.61	6.03	7.4	0.201
2019-10	18.9	7.92	21.1	0.216	6.78	6.02	8.03	0.155
2019-11	14.8	8.05	26.9	0.268	7.84	7.31	9.18	0.197
2019-12	8.85	8.36	33	0.617	9.46	12.1	10.2	0.2
	--	6 9	≤ 40	≤ 2.0	≤ 15	≥ 2	--	≤ 0.4

302

302

GB3838-2002

2020

[2020]24

2020

[2020]24

2020

1

V

COD

IV

21

50%

30%

100%

33.3%

1.

3

2.

5

“

”

46

3.

2020

9

“ ”

4

4.

53

2020

85%

2021

“

”

3

≤ 1.0mg/L

6

4-19

4-3

			(m)	
1#		SE	880	
2#				

			(GHLH/FY/002)
	GB/T 11911-1989	0.01mg/L	GGX-800 (GHLH/FY/002)
	HJ 700-2014 65	0.08 µg/L	NexION 350X (GHLH/FY/149)
	HJ 700-2014 65	0.67 µg/L	NexION 350X (GHLH/FY/149)
	HJ 700-2014 65	1.15 µg/L	NexION 350X (GHLH/FY/149)
	HJ 503-2009 4-	0.0003mg/L	722N (GHLH/FY/029)
	GB/T 5750.4-2006 (10.1)	0.050mg/L	722N (GHLH/FY/029)
	GB/T 5750.7-2006 (1.1)	0.05mg/L	/
	HJ 535-2009	0.025mg/L	722N (GHLH/FY/029)
	GB/T 16489-1996	0.005mg/L	722N (GHLH/FY/029)
	GB/T 5750.12-2006 (2.1)	2MPN/100mL	SHP-150 (GHLH/FY/041)
	GB/T 5750.12-2006 (1.1)	/	SPX-150B (GHLH/FY/144)
N	HJ/T 346-2007	0.08mg/L	UV2004 (GHLH/FY/036)
N	GB/T 5750.5-2006 (10.1)	0.001mg/L	722N (GHLH/FY/029)
	GB/T 5750.5-2006 (4.1) -	0.002mg/L	722N (GHLH/FY/029)
	GB/T 7484-1987	0.05mg/L	PXSJ-226 (GHLH/FY/030)
	HJ 694-2014	0.04 µg/L	AFS-230E (GHLH/FY/001)
	HJ 694-2014	0.3 µg/L	AFS-230E (GHLH/FY/001)
	HJ 694-2014	0.4 µg/L	AFS-230E (GHLH/FY/001)
	HJ 700-2014 65	0.05 µg/L	NexION 350X (GHLH/FY/149)
	GB/T 5750.6-2006	0.004mg/L	722N

	(10.1)		(GHLH/FY/029)
	HJ 700-2014 65	0.09 µg/L	NexION 350X (GHLH/FY/149)
	HJ 700-2014 65	0.06 µg/L	NexION 350X (GHLH/FY/149)
	HJ 700-2014 65	0.02 µg/L	NexION 350X (GHLH/FY/149)
	HJ 700-2014 65	0.03 µg/L	NexION 350X (GHLH/FY/149)
	HJ 694-2014	0.2 µg/L	AFS-230E (GHLH/FY/001)

4-21

4-22

	1#	2#	3#
pH	7.44	7.13	7.30
mg/L	282	430	299
mg/L	300	510	305
mg/L	33	40	50
mg/L	62	150	47
mg/L	ND	ND	ND
mg/L	ND	ND	ND
µg/L	0.35	ND	ND
µg/L	2.39	2.51	2.17
µg/L	19.6	12.7	56.5
mg/L	ND	ND	ND
mg/L	ND	ND	ND
mg/L	0.37	0.52	0.85
mg/L	0.048	0.054	0.038
mg/L	ND	ND	ND
MPN/100mL	2	ND	2
CFU	80	40	76
N mg/L	3.15	3.35	3.62
N mg/L	0.001	0.001	ND
mg/L	ND	ND	ND

mg/L	0.38	0.20	0.56
μg/L	0.09	0.10	ND
μg/L	0.7	0.7	0.9
μg/L	ND	ND	ND
μg/L	ND	ND	ND
mg/L	ND	ND	ND
μg/L	0.10	ND	ND
μg/L	0.70	0.98	0.78
μg/L	ND	ND	ND
μg/L	0.23	0.30	0.25
μg/L	ND	ND	ND
	14.1	14.3	13.9
	“ ND ”		

		(m)	m	m	m		
	7 28	75	30	22	8	N36.93430 ° E118.24167 °	14.1
	7 28	80	32	28	4		

2

pH

$$P_{pH} = \frac{7.0 - pH}{7.0 - pH_{sd}}$$

pHi ≤ 7.0

$$P_{pH} = \frac{pH - 7.0}{pH_{su} - 7.0}$$

pHi ≥ 7.0

 P_{pH} — pH pH — pH pH_{su} — pH pH_{sd} — pH

1

4-23

	/		
	1#	2#	3#
pH	0.22	0.06	0.15
	0.63	0.96	0.66
	0.40	0.65	0.45
	0.13	0.16	0.20
	0.25	0.60	0.19
	0.00	ND	ND
	0.002	0.003	0.002
	0.10	0.06	0.28
	0.12	0.17	0.28
	0.10	0.11	0.08
	0.67	ND	0.67
	0.8	0.4	0.76
N	0.16	0.17	0.18
N	0.001	0.001	ND
	0.38	0.2	0.56
	0.09	0.1	ND
	0.07	0.07	0.09
	0.035	0.049	0.039
	0.0046	0.006	0.005

(GB/T14848-2017)

4-24 4-4

1#	1m	
2#	1m	
3#	1m	
4#	1m	

2021 1 11

4-25

P— dB(A)
L_{eq}— A dB(A)
L_b— dB(A)

GB12348-2008 2

4-26

1#	58.9	60	-1.1		49.2	50	-0.8	
2#	58.7	60	-1.3		49.3	50	-0.7	
3#	55.3	60	-4.7		45.7	50	-4.3	
4#	56.2	60	-3.8		47.4	50	-2.6	

GB12348-2008 2

3 1
2 4-5 4-27

1#		0 0.5m 0.5 1.5m 1.5 3m	45 +	
2#		0 0.5m 0.5 1.5m 1.5 3m		
3#		0 0.5m 0.5 1.5m 1.5 3m		

4#		0 0.2m	45 +	
5#	200m	0 0.2m	pH 45 +	
6#	200m	0 0.2m	pH	

45

1,1-

1,2-

1,1-

-1,2-

-1,2-

1,2-

1,1,1,2-

1,1,2,2-

1,1,1-

1,1,2-

1,2,3-

1,2-

1,4-

+

2-

[a]

[a]

[b]

[k]

[a,h]

[1,2,3-cd]

45

GB36600-2018

4-28

pH	HJ 962-2018 pH	/	PHS-3E (GHLH/FY/027)
	HJ 889-2017 -	0.8 cmol ⁺ /kg	722N (GHLH/FY/029)
	HJ 746-2015	/	HTYH-100N GHLH/FY/134
	LY/T 1218-1999	/	/
	NY/T 1121.4-2006 4	/	JA3003 (GHLH/FY/035)
	LY/T 1215-1999 -	/	JA3003 (GHLH/FY/035)
C ₁₀ -C ₄₀	HJ 1021-2019 C10-C40	6 mg/kg	7820A (GHLH/FY/018)
	HJ 680-2013 /	0.01 mg/kg	AFS-230E (GHLH/FY/001)

	GB/T 17141-1997	0.01 mg/kg	AA-6880 (GHLH/FY/019)
	HJ 1082-2019 -	0.5 mg/kg	GGX-800 (GHLH/FY/002)
	HJ 491-2019	1 mg/kg	GGX-800 (GHLH/FY/002)
	HJ 491-2019	10 mg/kg	GGX-800 (GHLH/FY/002)
	HJ 680-2013 /	0.002 mg/kg	AFS-230E (GHLH/FY/001)
	HJ 491-2019	3 mg/kg	GGX-800 (GHLH/FY/002)
	HJ 491-2019	4 mg/kg	GGX-800 (GHLH/FY/002)
	HJ 491-2019	1 mg/kg	GGX-800 (GHLH/FY/002)
	HJ 680-2013 /	0.01 mg/kg	AFS-230E (GHLH/FY/001)
	HJ 803-2016 - 12	0.04 mg/kg	NexION 350X (GHLH/FY/149)
	HJ 605-2011 / -	1.3 μg/kg	7890B-5977B (GHLH/FY/016)
	HJ 605-2011 / -	1.1 μg/kg	7890B-5977B (GHLH/FY/016)
	HJ 605-2011 / -	1.0 μg/kg	7890B-5977B (GHLH/FY/016)
1,1-	HJ 605-2011 / -	1.2 μg/kg	7890B-5977B (GHLH/FY/016)
1,2-	HJ 605-2011 / -	1.3 μg/kg	7890B-5977B (GHLH/FY/016)
1,1-	HJ 605-2011 / -	1.0 μg/kg	7890B-5977B (GHLH/FY/016)
-1,2-	HJ 605-2011 / -	1.3 μg/kg	7890B-5977B (GHLH/FY/016)
-1,2-	HJ 605-2011 / -	1.4 μg/kg	7890B-5977B (GHLH/FY/016)
	HJ 605-2011 / -	1.5 μg/kg	7890B-5977B (GHLH/FY/016)
1,2-	HJ 605-2011	1.1	7890B-5977B

	/ -	μg/kg	(GHLH/FY/016)
1,1,1,2-	HJ 605-2011 / -	1.2 μg/kg	7890B-5977B (GHLH/FY/016)
1,1,2,2-	HJ 605-2011 / -	1.2 μg/kg	7890B-5977B (GHLH/FY/016)
	HJ 605-2011 / -	1.4 μg/kg	7890B-5977B (GHLH/FY/016)

1,1,1-

HJ 605-2011

vs

ř DŽ

	8 19				
	1#			4#	5# 200m
	0 0.5m	0.5 1.5m	1.5 3.0m	0 0.2m	0 0.2m
mg/kg	0.275	0.237	0.461	0.206	0.114
mg/kg	37	33	31	28	23
mg/kg	0.60	1.13	0.66	0.82	0.67
mg/kg	14.6	15.7	15.0	14.4	10.9
mg/kg	/	/	/	/	42
mg/kg	/	/	/	/	16
μ g/kg	ND	ND	ND	ND	ND
μ g/kg	ND	ND	ND	ND	ND
μ g/kg	4.4	4.1	1.4	1.3	ND
1,1- μ g/kg	ND	ND	ND	ND	ND
1,2- μ g/kg	ND	ND	ND	ND	ND
1,1- μ g/kg	ND	ND	ND	ND	ND
-1,2- μ g/kg	ND	ND	ND	ND	ND
-1,2- μ g/kg	ND	ND	ND	ND	ND
μ g/kg	ND	ND	ND	ND	ND
1,2- μ g/kg	ND	ND	ND	ND	ND
1,1,1,2- μ g/kg	ND	ND	ND	ND	ND
1,1,2,2- μ g/kg	ND	ND	ND	ND	ND
μ g/kg	7.2	7.7	4.9	2.3	4.2
1,1,1- μ g/kg	ND	ND	ND	ND	ND
1,1,2- μ g/kg	ND	ND	ND	ND	ND
μ g/kg	ND	ND	ND	ND	ND
1,2,3- μ g/kg	ND	ND	ND	ND	ND
μ g/kg	2.2	ND	ND	ND	ND
μ g/kg	ND	ND	ND	ND	ND
μ g/kg	ND	ND	ND	ND	ND
1,2- μ g/kg	2.2	ND	ND	ND	ND
1,4- μ g/kg	2.9	ND	ND	ND	ND
μ g/kg	ND	ND	ND	ND	ND
μ g/kg	ND	ND	ND	ND	ND
μ g/kg	ND	ND	ND	ND	ND
+ μ g/kg	2.3	ND	ND	ND	ND

	819					
	1#			4#		5# 200m
	00.5m	0.51.5m	1.53.0m	00.2m	00.2m	
µg/kg	ND	ND	ND	ND	ND	
mg/kg	ND	ND	ND	ND	ND	
mg/kg	ND	ND	ND	ND	ND	

	8 19						
	2#			3#			6#
							200m
	0 0.5m	0.5 1.5m	1.5 3.0m	0 0.5m	0.5 1.5m	1.5 3.0m	0 0.2m
mg/kg	25	19	11	25	15	12	16
mg/kg	0.660	0.160	0.307	0.152	0.134	0.156	0.160
mg/kg	27	34	28	35	28	27	26
mg/kg	0.75	0.95	0.81	0.74	0.75	0.73	0.49
mg/kg	14.1	18.1	11.9	14.5	14.1	13.5	8.00
mg/kg	/	/	/	/	/	/	86
mg/kg	/	/	/	/	/	/	14
	1. “ ND ” 2. “ / ”						

	1#		
	2021 8 19		
	118.24312 °		
	36.94778 °		
m	0 0.5	0.5 1.5	1.5 3.0

	(%)	0	0	0
	pH	8.21	8.31	8.41
	cmol/kg(+)	12.7	11.0	10.1
	mV	499	478	495
	cm/s	0.18	0.26	0.21
	kg/m ³	1.61	1.46	1.56
	%	43.6	60.6	50.3

		1#		2021 8 19
		118.24312 °		36.94778 °
m		0 0.2	0.5 1.5	1.5 3.0
	(%)	0	0	0
		2#		2021 8 19
		118.23949 °		36.94487

		5#		2021 8 19
		118.24198 °		36.94506 °
	m	0~0.2		
	%	5		
		6#		2021 8 19
		118.23686 °		36.95118 °
	m	0~0.2		
	%	10		

4-31

C ₁₀ -C ₄₀ mg/kg	12			—	—	0	0
mg/kg	12	5.79	14.1	8.71	2.41	100%	0
mg/kg	12	0.03	0.12	0.06	0.03	100%	0
mg/kg	12			—	—	0	0
mg/kg	12	2	17	9	3.82	100%	0
mg/kg	12	11	37	21	7.30	100%	0
mg/kg	12	0.114	0.66	0.25	0.16	100%	0
mg/kg	12	23	37	30	4.20	100%	0
mg/kg	12	0.49	1.13	0.76	0.16	100%	0
mg/kg	12	8	18.1	13.7	2.54	100%	0
mg/kg	2	42	86	64	31.11	100%	0
mg/kg	2	14	16	15	1.41	100%	0
μ g/kg	5			—	—	0	0
μ g/kg	5			—	—	0	0
μ g/kg	5		4.4	2.8	1.68	80%	0
1,1- μ g/kg	5			—	—	0	0
1,2- μ g/kg	5			—	—	0	0
1,1- μ g/kg	5			—	—	0	0
-1,2- μ g/kg	5			—	—	0	0
-1,2- μ g/kg	5			—	—	0	0
μ g/kg	5			—	—	0	0

1,2-	μg/kg	5			—	—	0	0
1,1,1,2-	μg/kg	5			—	—	0	0
1,1,2,2-	μg/kg	5			—	—	0	0
	μg/kg	5	2.3	7.7	4.4	2.22	100%	0
1,1,1-	μg/kg	5						

GB36600-2018

	65	1, 2, 3-	0.5
	38		0.43
	60		4
	18000		270
	800	1, 2-	560
	900	1, 4-	20
	5.7		28
	2.8		1290
	0.9		1200
	37	+	570
1, 1-	9		640
1, 2-	5		76
1, 1-	66		260
1, 2-	596	2-	2256
1, 2-	54	[a]	15
	616	[a]	1.5
1, 2-	5	[b]	15
1, 1, 1, 2-	10	[k]	151
1, 1, 2, 2-	6.8		1293
	53	[a, h]	1.5
1, 1, 1-	840	[1, 2, 3-cd]	15
1, 1, 2-	2.8		70
	2.8		4500
	180		70

4-33

	1#			2#			3#			4#	5# 200m	6# 200m
	0 0.5m	0.5 1.5m	1.5 3.0m	0 0.5m	0.5 1.5m	1.5 3.0m	0 0.5m	0.5 1.5m	1.5 3.0m	0 0.2m	0 0.2m	0 0.2m
	0.121	0.235	0.155	0.121	0.198	0.105	0.134	0.166	0.161	0.128	0.29	0.23
	0.001	0.002	0.002	0.000	0.001	0.000	0.001	0.001	0.001	0.002	0.07	0.07
	0.0006	0.0003	0.0007	0.0009	0.0005	0.0004	0.0007	0.0005	0.0001	0.0006	0.09	0.06
	0.046	0.030	0.034	0.031	0.024	0.014	0.031	0.019	0.015	0.024	0.11	0.09
	0.007	0.006	0.012	0.017	0.004	0.008	0.004	0.004	0.004	0.005	0.03	0.05
	0.041	0.037	0.034	0.030	0.038	0.031	0.039	0.031	0.030	0.031	0.12	0.14
	0.206	0.183	0.172	0.150	0.189	0.156	0.194	0.156	0.150	0.156	—	—
	0.209	0.224	0.214	0.201	0.259	0.170	0.207	0.201	0.193	0.206	—	—
	—	—	—	—	—	—	—	—	—	—	0.14	0.29
	—	—	—	—	—	—	—	—	—	—	0.06	0.06
	0.00012	0.00011	0.00004	—	—	—	—	—	—	0.00004	—	—
	0.00014	0.00015	0.00009	—	—	—	—	—	—	0.00004	—	—
	0.00512	—	—	—	—	—	—	—	—	—	—	—
1, 2-	0.000004	—	—	—	—	—	—	—	—	—	—	—
1, 4-	0.000145	—	—	—	—	—	—	—	—	—	—	—
+	0.000004	—	—	—	—	—	—	—	—	—	—	—
[a]	0.000007	—	—	—	—	—	—	—	—	—	—	—

1# 4#

GB36600-2018

5# 6#

GB15618-2018

5

5. 1

5. 1. 1

A

P_i i “ ” i

10% $D_{10\%}$ P_i

$10\% \frac{C_i}{C_{0i}} \times 100$

P_i — i %

C_i — i 1h $\mu\text{g}/\text{m}^3$

C_{0i} — i $\mu\text{g}/\text{m}^3$

AERSCREEN

5-2

5-2

		$\mu\text{g}/\text{m}^3$	m	$D_{10\%}$ m	mg/m^3	P_i
P1	SO ₂	6.40	1060		0.5	1.28
	NO ₂	19.4			0.2	9.72
	PM ₁₀	0.481			0.45	0.11
	HCl	1.21			0.05	2.42
	NH ₃	1.11			0.20	0.55
		0.0008			0.003	0.03

1% $P_{\text{NO}_2}=9.72$ 10%

“ 5.3.3.2

”

5.3.3.2

5.1.1.3

—— HJ2.2-2018 “ 5.4 ”

5km

5.1.1.4

HJ2.2-2018 7.1.2

5-3



5-1

		X	Y																
											SO ₂	NO _x	PM ₁₀			HCl			
	Name	P _x	P _y	H ₀	H _s	D _s	Q _s	T _s	H _r	Cond	Q _{SO2}	Q _{NO2}	Q	Q	Q	Q _{HCl}	Q	Q	Q
		m	m	m	m	m	Nm ³ /h	K	h		kg/h	kg/h	kg/h	ng/h	g/h	kg/h	kg/h	g/h	g/h
	2 × 130t/h	0	0	0	120	3.0	421230	328	7200		4.92	14.94	0.37	0.1	1.01	0.93	0.85	0.69	0.094

5. 1. 1. 5

8.1.2

SO₂ 35mg/m³NO_x 100mg/m³10 mg/m³50mg/m³HCl

		☐		☒		☐	
		=50km ☐		5 ~ 50km ☐		=5 km ☒	
	SO ₂ + NO _x	≥ 2000t/a ☐	500 ~ 2000t/a ☐			500 t/a ☒	
		(SO ₂ NO _x PM ₁₀) (HCl)			PM _{2.5} ☐ PM _{2.5} ☒		
		☒	☐	D ☒		☒	
		☐		☒		☐	
		2018					
		☒		☐		☒	
		☐		☒			
		☒	☐			☐	
		AERMOD ☐	ADMS ☐	AUSTAL2000 ☐	EDMS/AEDT ☐	CALPUFF ☐	☐
		≥ 50km ☐		5 ~ 50km ☐		= 5 km ☐	
						PM _{2.5} ☐ PM _{2.5} ☐	
		C _{本项目} ≤ 100% ☐				C _{本项目} 100% ☐	
			C _{本项目} ≤ 10% ☐		C _{本项目} 10% ☐		
			C _{本项目} ≤ 30% ☐		C _{本项目} 30% ☐		
	1h		C _{非正常} ≤ 100% ☐	C _{非正常} 100% ☐			
		C _{叠加} ☐			C _{叠加} ☐		
		k ≤ -20% ☐			k -20% ☐		
		SO ₂ NO _x HCl		☒ ☒		☐	
		HCl H ₂ S NH ₃				☐	
		1 2					
		☒					
		m					
		SO ₂ : 27.5 t/a		NO _x : 55.1 t/a		: 6.72 t/a	
						VOCs: t/a	
“ ☐ ” “ ☒ ” “ ☐ ”							

5.2

5. 3

5. 3. 1

1

HJ610-2016

1

A

“ U

152

”

2

[2013]24

10.6km

30m

200m

50m

6-1

“ ”

2

HJ610-2016

6km²

3

——

HJ 610-2016

3

6km²

5.3.2

5.3.2.1

25.40-25.58m

0.18m

5.3.2.2

250

22

5.3.2.3

55 90m

30 80m

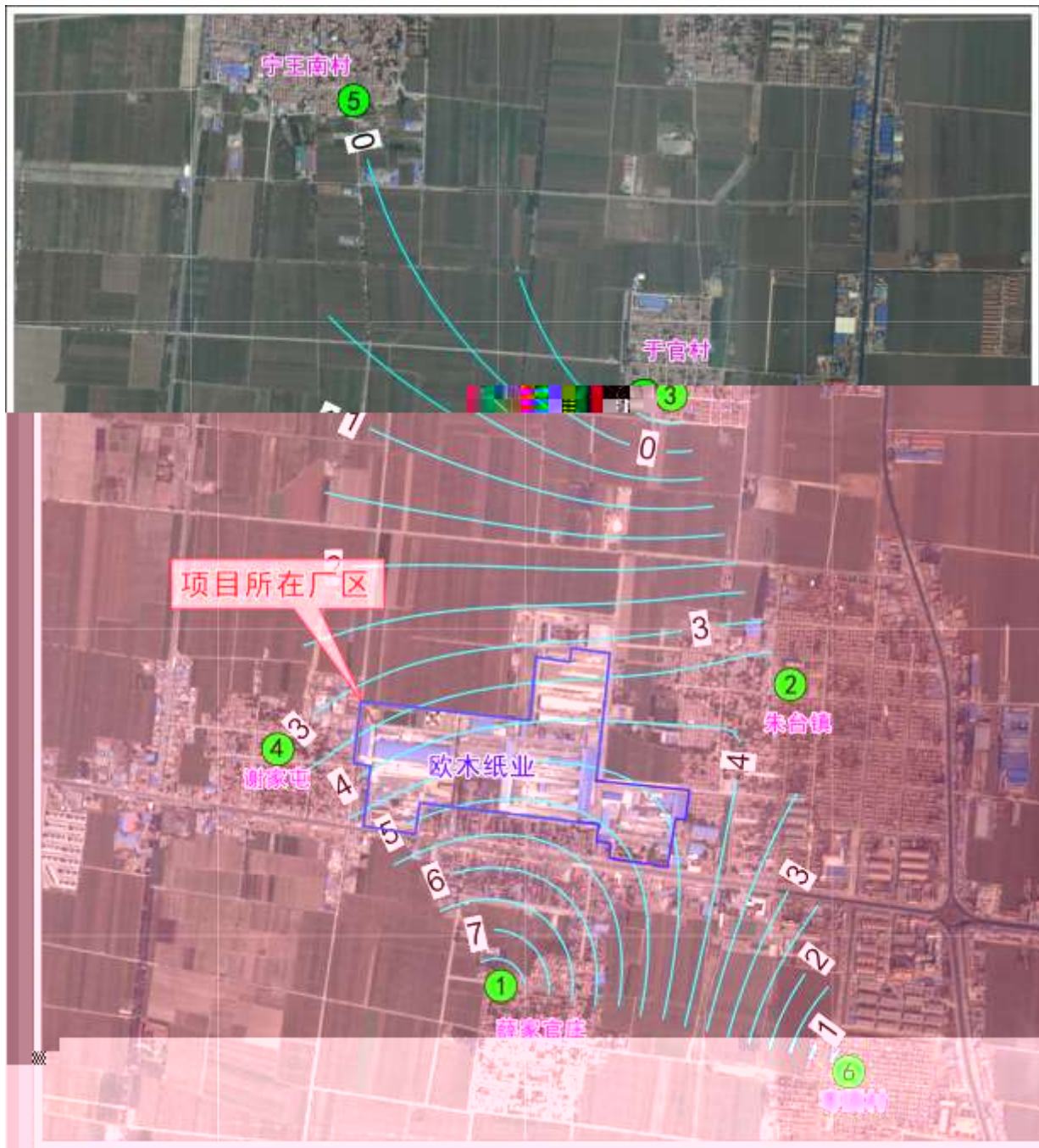
2021 7 28

6-19

6-2

6-19

Ö#•&i f	?ø#• U	Ë\$' (m)	#- =Q ´ m µ	"j f \$' ´ m µ	"j f ´ m µ	5 4â Ü † =	"j\$_ ´ µ
;Ñ ì î °	7 > 28	75	30	22	8	N36.93430 ° E118.24167 °	14.1
g &K}	7 > 28	80	32	28	4	N36.94718 ° E118.24398 °	14.3
Ä î ‡	7 > 28	50	30	31	-1	N36.95781 ° E118.23095 °	13.9
BX ì ¥	7 > 28	90	30	27	3	N36.94258 ° E118.22630 °	15.4
·)Á • ‡	7 > 28	90	28	28	0	N36.96055 ° E118.21868 °	14.6
Ü # ‡	7 > 28	80	30	30	0	N36.93235 ° E118.25784 °	15.2



6-2

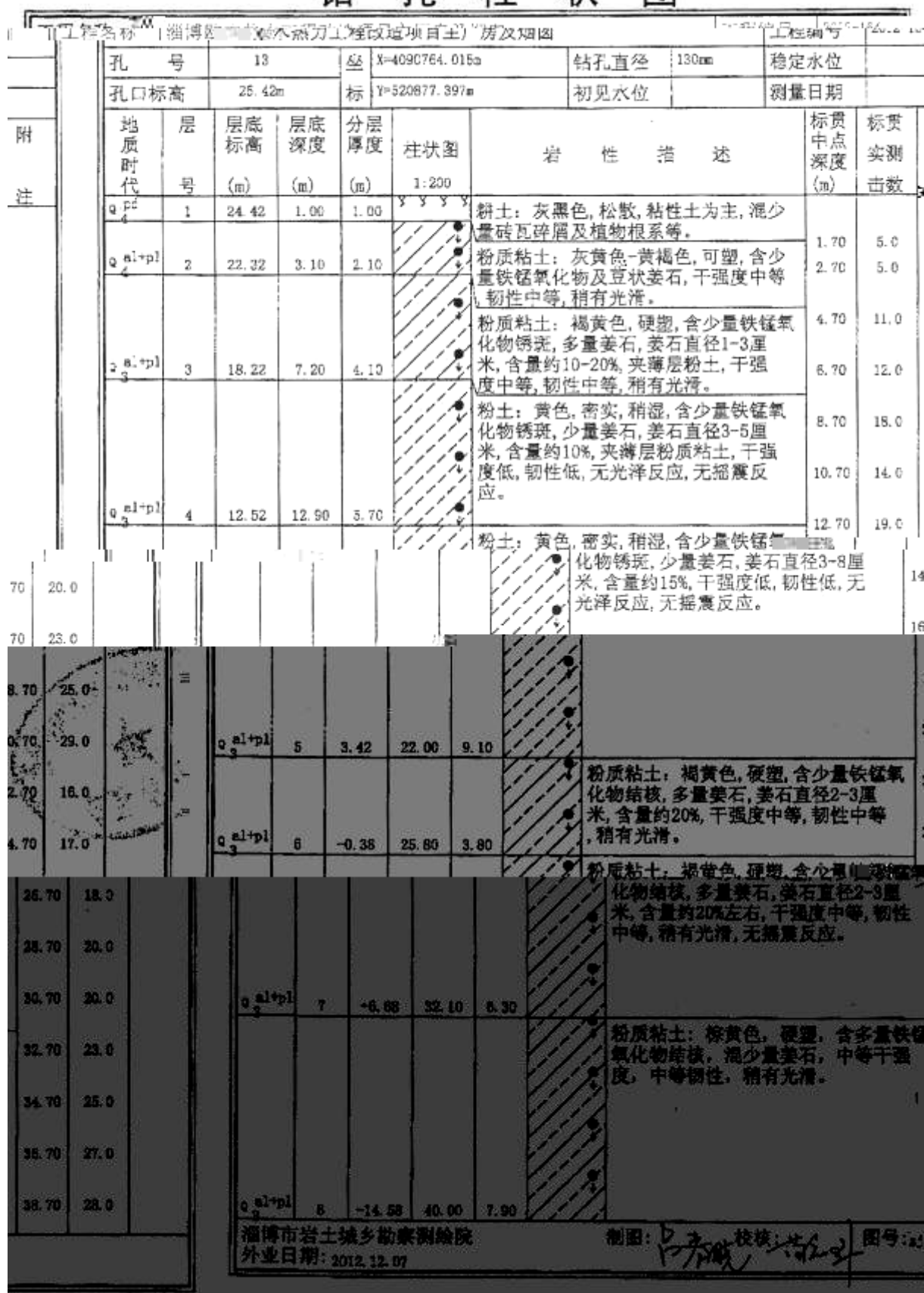
2021 7 28

5.3.2.4

1	Q_4^{pd}	:					
1.0	1.20m	1.03m	24.20	24.55m	24.45m	1.00	1.20m
	1.03m						
2	Q_4^{al+pl}	:	-				

			1.90	2.20m	2.10m	22.10	22.55m
22.35m	3.00	3.30m	3.13m				
3	Q_3^{al+pl}					1-3	
10-20%						3.70-4.50m	
4.09m	18.01-18.49m	18.26m		7.00m-7.50m	7.22m		
4	Q_3^{al+pl}					3-5	
10%							
5.60-6.10m	5.75m	12.26-12.71m	12.51m	12.80-13.20m	12.98m		
5	Q_3^{al+pl}					3-8	
15%					8.70-9.20m		
8.98m	3.38-3.79m	3.53m	21.70-22.20m	21.95m			
6	Q_3^{al+pl}					2-3	
20%				3.70-4.10m	3.85m		
-0.56-0.15m	-0.31m	25.60-26.00m	25.78m				
7	Q_3^{al+pl}					2-3	
20%					6.20-6.30m		
6.25m	-6.68-6.55m	-6.62m	32.00m-32.10m	32.05m			
8	Q_3^{al+pl}						
		40.00m	8.00m				
		5-3	5-4				

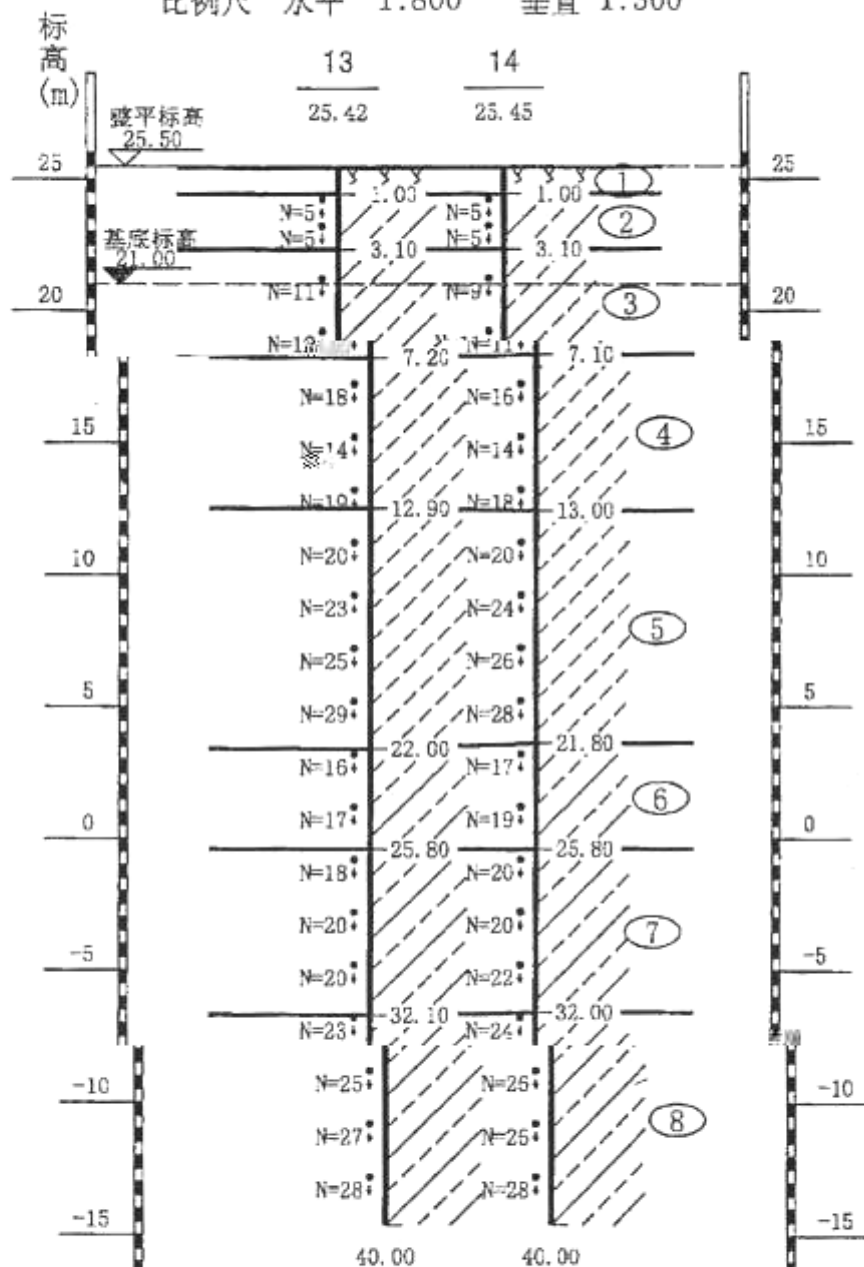
钻 孔 柱 状 图



工程名称:淄博欧木热力工程改造项目主厂房及烟囱

15-15' 工程地质剖面图

比例尺 水平 1:800 垂直 1:300



水平间距(m)	16.57
深度(m)	
水位	
标高(m)	

制图: 陈明 校核: 尚红 图号: pmt15

5. 3. 3

5. 3. 3. 1

5. 3. 3. 2

“ ”

10^{-7}cm/s

5-3

10^{-7}cm/s

5-4

5-3

1				$1 \times 10^{-7}\text{cm/s}$
2				
3				
4			150mm 3cm	$1 \times 10^{-7}\text{cm/s}$
5				
6				
7		/		

5. 3. 4

- 1
- 2
- 3
- 4

HJ610-2016

HJ/T164-2004



(HJ610-2016)		
(HJ/T164-2004)		1
		6-26
5-5	,	

5-4

	36 ° 56 ' 53 " N 118 ° 14 ' 30 " E		pH	K ⁺	Na ⁺	Ca ²⁺	Mg ²⁺	CO ₃ ²⁻	HCO ₃ ⁻	1

5. 3. 5

5. 4

5. 4. 1

HJ2.4-2009 “ 5		5.2
”		
GB3096-2008 2		

5. 4. 2

(GB12348-2008)2

6)å¹O LÿAú -

6. 1 O LÿAú --\$,°

[2012]77

[2012]98

HJ 169-2018

6. 2)æ ? , p)å¹O Lÿ N´] < Æ

3 130t/h

+

370305-2019-063-L

6. 2. 1)æ ? , pO Lÿ\$Æ

0# 31%

32% 6-1

>ž6-1)æ ? OAO Lÿ(ÿC^Cd Ž û ë

			t	m m m
		60m ³	48	
31%		20m ³	16	
32%		20m ³	16	

1

2

1

3



6.2.2)å¹O LŸ\$Æ- Ý

1

2

3

4

5

6.2.3)æ ? 0A (Gý ,°O LŸLh99 à ó

6.2.3.1]"J)å¹O LŸLh99 à ó

1

2

3

6.2.3.2 ")å¹O LŸLh99 à ó

1 5000m³

6.2.3.3 f A"jO LŸLh99 à ó

1

2

3

4

GB18597-2001

6.2.4 Ê [Ê

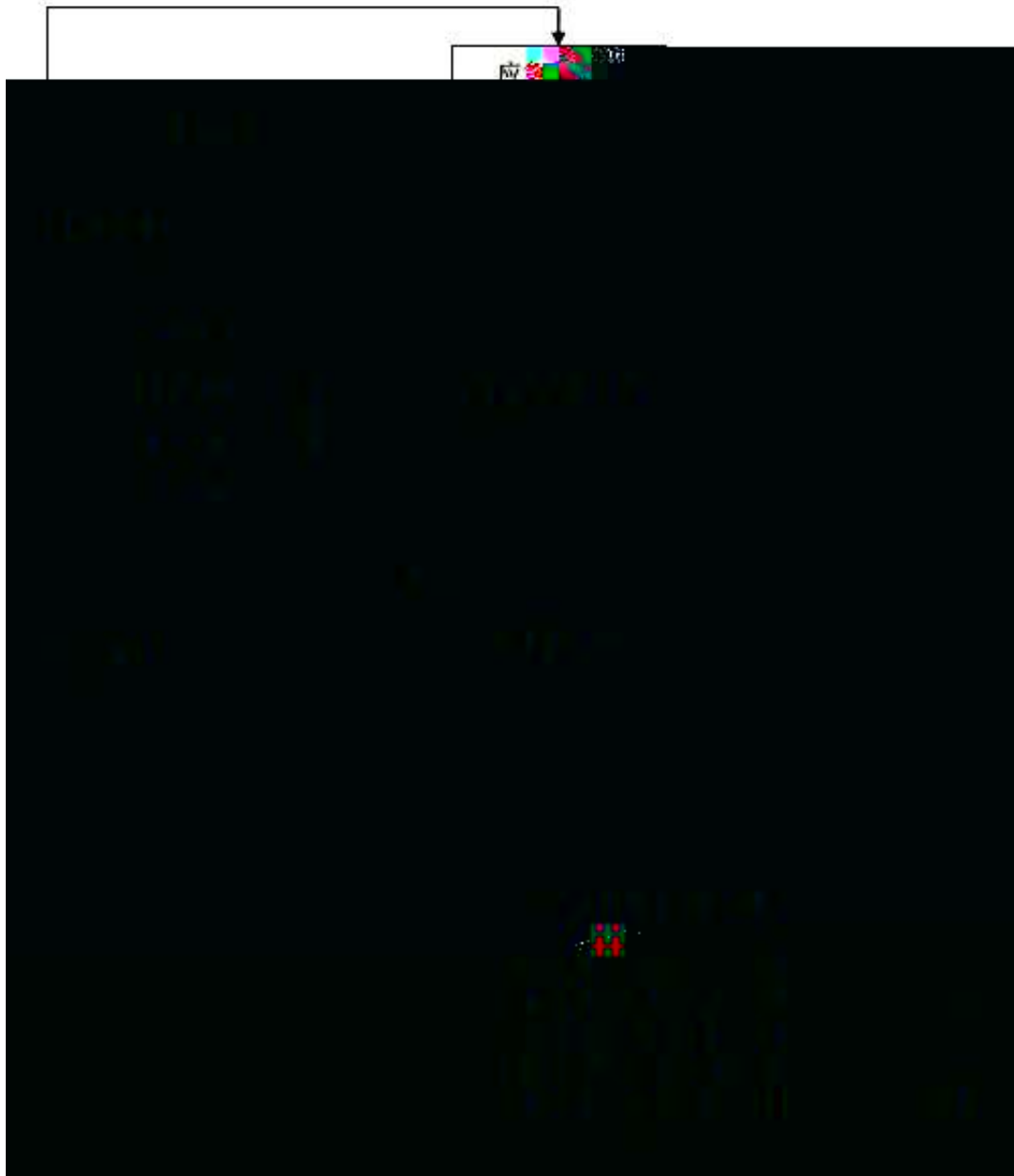
1

2

3

4

>ž6-2 Ê [Ê4Ý a = — , à ó 6?p>ž



4 6-1 Ê [Ê#w0A 4

6. 2. 5 Ê [%J4ù Â /Aã

6. 2. 6)æ ? , p)å¹O LÿLÆ Ù È

>ž6-3 7 P0·)å¹Á , Ê [1×*<LÆ Ù È >ž

È » ĭ	- %o È » ĭ	È 5 Ò		
		e ,A÷ D † ĭ	\ , - %o L\$NÎ	¬ û ë

1.	1			
	2			
	3			
	4			
	5			
	6			
2.	7			
	8			
	9			
	1			
	2			
	3			
	4			
	5			
	6			
	7			
3.	10			
	11			
	12			
	13			
	14			
	15			
	16			
4.	17			
	18			
	19			
5.	20			
	21			
	22			

	23			
6.	24			

>ž6-4 7 P0·)å¹ Á ,O LŸLh Ý à óLÆ Û È >ž

È N-§	)æ(i	%ǎ3 28*,°§é (eLÆ Û,°iĬ)	LÆ Û 4Ý a	"ñ*< UL†	= #
1.					
2.					
3.					
4.					
5.					
6.					
7.					
8.					
9.					
10.					
11.					
12.					



B

SO₂ NO_x HCl

8 Q 6-5

>ž6-5 Q r .a Đ>ž ´ t µ

	CAS			q _n /Q _n
	/	48	2500	0.019
31%	7647-01-0	16	7.5	1.79
Q	--	--	--	1.809

M	5
---	---

4

P

Q 10

M4

6-8

P4

>ž6-8

šLŸ(ŸC^ 8° 315 šLŸ j1•4Ý Z ã´ Pµ

Q	M			
	M1	M2	M3	M4
Q 100	P1	P1	P2	P3
10 Q 100	P1	P2	P3	P4
1 Q 10	P2	P3	P4	P4

5

J"J)å¹

D D.1

E1

E2

E3

6-9

>ž6-9

J"J)å¹ ... U0A Ü <4Ý

E1	5km				5
		500m	1000		
	200m	200			
E2	5km				1
	5	500m	500	1000	
	200m	100		200	
E3	5km				1
	500m	500	200m		
	100				

500m

1000

E1

[f>ž"j)å¹

V

24h

F3

10km

S3

D D.2

E3

\ f A"j)å¹

G3

D D.5

E3

HJ169-2018

D

D2

6-10

>ž 6-10 bN⁻-\$)å¹ ... U(¯ .->ž

			m		
1		W	10	670	1760
2		NNE	1920	407	1095
3		N	790	691	1981
4		E	230	1830	4884
5		S	340	895	2508
6		SE	990	330	857
7		SSW	1740	760	1949
8		SSW	2540	1319	3173
9		SW	1560	348	1224
10		W	1670	835	2242
11		NW	2570	159	410
12		NNW	1900	1380	3979
13		ENE	2790	197	620
14		E	2560	152	501
15		SSE	2210	108	398
16		N	70	--	--
17		N	1390	--	--
18			--	--	--

6-11

6-12

>ž 6- 11 0AôN⁻-\$)ă¹O LŸ%' õ H <

E	P			
	P1	P2	P3	P4
E1	+			
E2				
E3				
+				

6-12

>ž 6- 12 Aú - '1• 4Ý H <

	+			
				a
a				
A				

6-9

6-12

6-13

>ž 6- 13 0N⁻-\$)ă¹O LŸ%' õ

	E1	P4		
	E3			
	E3			

6. 3. 2 Aú -99 * Ú-\$ =

5km

HJ2.3-2018

3km

HJ610-2016

6km²

1-9

1-1

6-2

6. 3. 3)ă¹O LŸAü a



1

/

2

3

4

5

6.3.3.1 O LŸAü a » ĩ
1 = q?· §LŸ(ŸC^(Ÿ L]C^ ¬ § é(¯ ·

/

>ž6-14 ž ,N⁻-\$#č O LŸ(ŸC^ 6?p>ž

1		
2		
4		
5		SO ₂ NO ₂ CO
6	/	CO

6-16

>ž 6-16 *''ĩ*< L]C^

					Diesel fuel
					-18
		282 338		0.87 0.9	
		45 120		300 330	

	LD50:7500 mg/kg LD50:5ml/kg (500mg) LD₅₀ LC₅₀ MAC TW
	()

6-17

>ž 6-17 - G®*< L]C^ Ê [à ó

					Hydrogen chloride
		HCl		36.46	-114.2
		20%		=1)1.20 (=1)1.26	30.66kPa/

		()
		152% 102% 2-4%

6-18

>ž 6-18 "X"] LJÖ*< L]C^

	sodium hydroxidecaustic soda	
	NaOH	40CAS 1310-73-2
	318.4	13901 2.12
	1 1.59	KPa 0.13 739
	LD₅₀:40mg/kg LD₅₀:500mg/kg 0.02%	

	$LC_{50}2069\text{mg}/\text{m}^3$ 4 () 0.047 0.053mg/L 4 8 / 30 0.11mg/L 3 6 (TCL ₀) 150ppm(24 1 22) () (TCL ₀) 125ppm(24 7 18) ()
--	--

150m

2

3

(GB/T6441-1986)

GB/T13861-2009

>ž 6-21 , pO LŸ < y O LŸ2± Á 6?þ>ž

6. 3. 3. 2 Á { c,° j+U /!W+U \$LŸ] < Æ

/

/

6. 3. 4 \$ÆN¯ < Æ

6. 3. 4. 1 ® Á Á { ~ Á

2000 7 2

2 500

10

200

2004 8 12 8 1# (

50 30%)

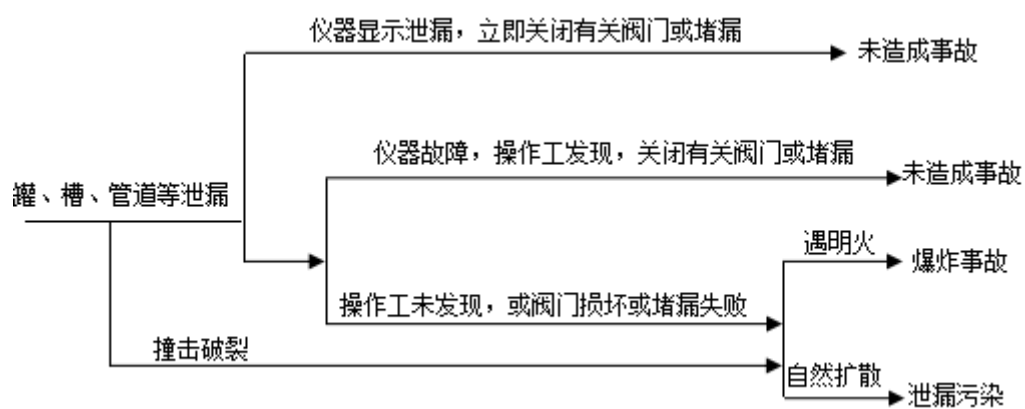
8 13

1# 8 8 10

9

10

10 10



4 6-4 泄漏事故树图

6.3.4.3 泄漏事故树图

HJ169-2018

E

6-22

图 6-22 泄漏事故树图

事件	原因	后果
泄漏	10mm 10min	$10^{-4}/a$ $10^{-6}/a$ 5 $10^{-6}/a$
泄漏	10mm 10min	$10^{-4}/a$ $10^{-6}/a$ $10^{-6}/a$
泄漏	10mm 10min	$10^{-4}/a$ $10^{-8}/a$ 1.25

		1.25 ⁻⁸ /a
		1.00 ⁻⁸ /a
75mm	10%	5.00 10 ⁻⁶ / m a 1.00 10 ⁻⁶ / m a
75mm 150mm	10%	2.00 10 ⁻⁶ / m a 3.00 10 ⁻⁷ / m a
150mm	10% 50mm	2.40 10 ⁻⁶ / m a 1.00 10 ⁻⁷ / m a
	10% 50mm	5.00 10 ⁻⁴ / m a 1.00 10 ⁻⁴ / m a
	10% 50mm	3.00 10 ⁻⁷ / m a 3.00 10 ⁻⁸ / m a
	10% 50mm	4.00 10 ⁻⁵ / m a 4.00 10 ⁻⁶ / m a
TNO Guidelines for Quantitative Risk Assessments * International Association of Oil & Gas Producers Risk Assessment Data Directory(2010,3)		

6-23

>ž 6-23 6] % Á {Aô Đ

	HCl		5.0 ⁻⁶ /

6. 3. 5 O LŸ Á {}ă¹ § < Æ

6. 3. 5. 1 ?" ? é(ŸC^ ^]"J c,° Ÿ™

CO

6. 3. 5. 2 ?" ? é(ŸC^ ^ f>ž"j)ă¹ c,° F 01 Ÿ™

6-31

>ž 6-31 O LŸ Á { f>ž"j"— †>ž

		pH

		pH COD

pH

COD

5000m³

2km

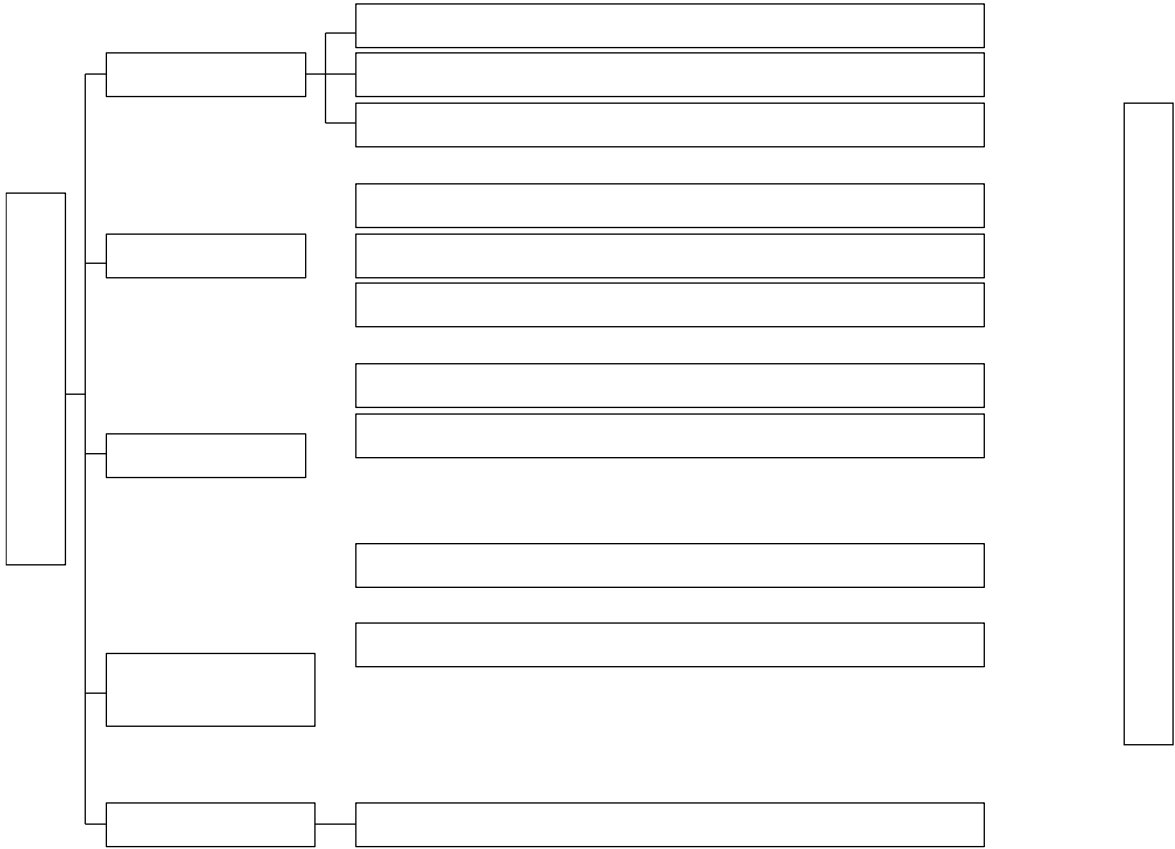
6.3.5.3 f A"jO LŸ § < Æ DAú -

pH COD

6.3.6)å ¹O LŸLh99 à ó Ê [?. "x

6.3.6.1]"J)å ¹O LŸ Á {Lh99 à ó

1



4 6-6 J"J)å ¹O LŸLh99 à ó %31 | ì 4

2

1

2

3

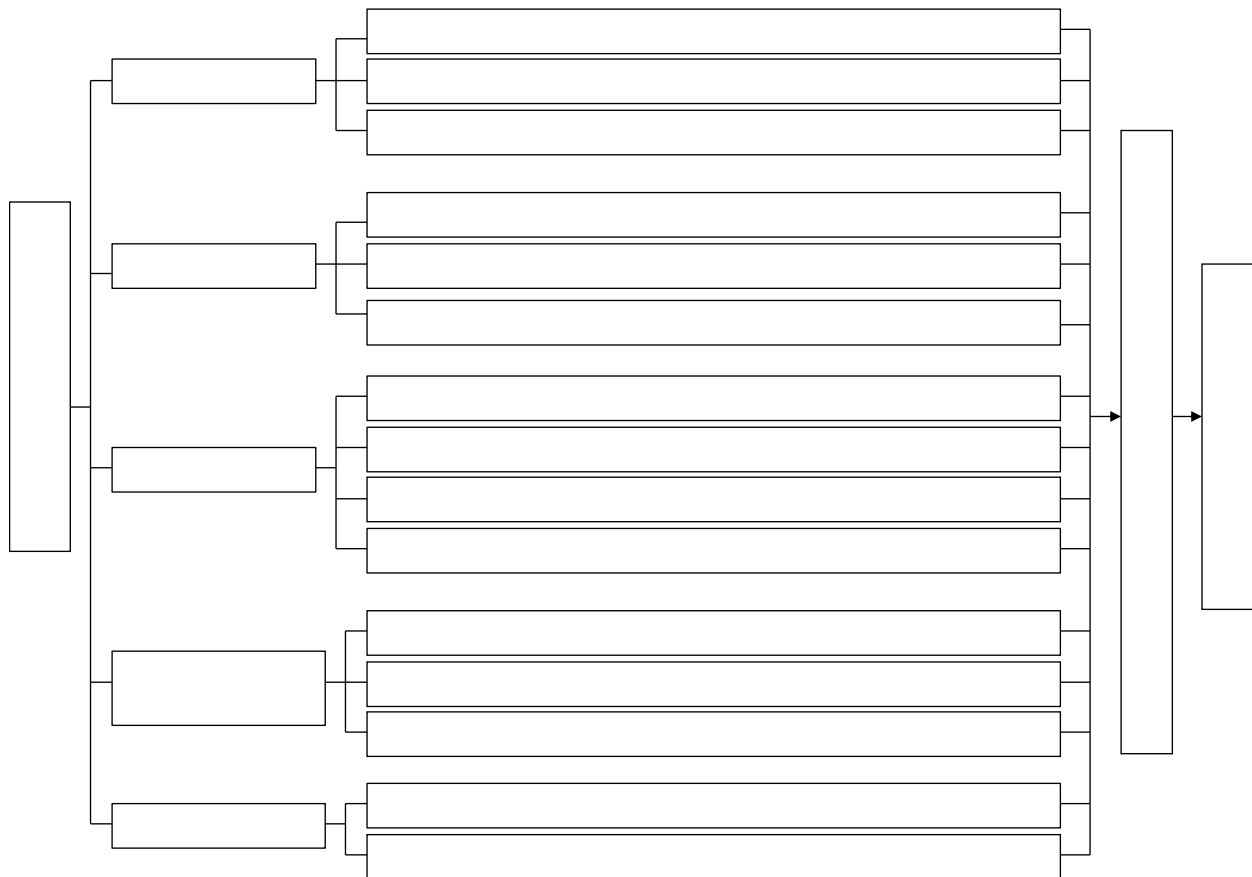
3

6-32

>ž 6-32 N¯-\$ J"J)å ¹O LŸLh99 à ó 6?p>ž

10min

/685 4pAT1aF/A51[005B5



4 6-7 "j)å ¹O LŸLh99 à ó %31 | ì 4

2

5000m³

6-8

$$V_1 + V_2 - V_3$$

 V_1 V_2 V_3 V_4
$$V_5$$
 V_1

1 20m³

/

$$V_1=0$$
 V_2

60L/s

1h

1

 216m^3
$$V_2 = 216 \text{ m}^3$$
 V_3
$$V_3 = 0$$
 V_4
$$V_4=0$$

V5

 m^3
$$V_5 = 10 \text{ V}$$

q

mm

6.14mm

F

ha

0.031ha

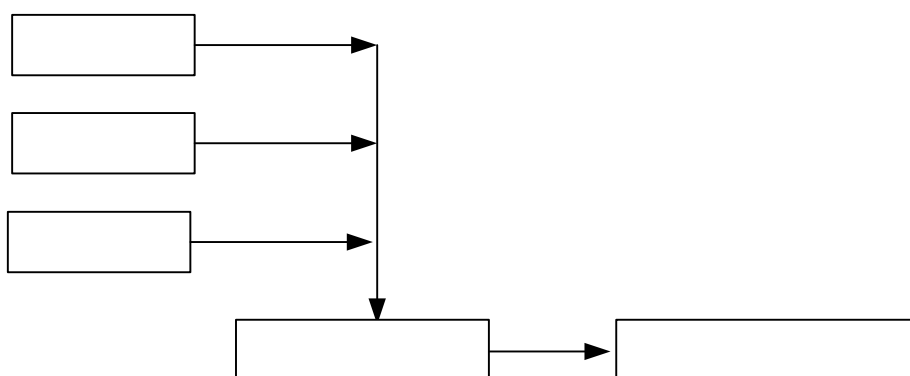
$$V_5 = 1.95 \text{ m}^3$$

$$V = (V_1 + V_2 - V_3)_{\max} + V_4 + V = (0 + 216 + 0)_{\max} + 0 + 1.95 = 217.95 \text{ m}^3$$

217.95m³/

5000m³

6-9



4 6-9 N⁻-\$Á { È"j Ý l1×4õ 4

6.3.6.3 f A"jO LÿLh99 à ó

1

2

GB/T50934-2013

HJ610-2016

6m 1.0 10⁻⁷cm/s

6.3.6.4)å ¹O LŸ\$Æ- Ý Ê [- #•31 5

1
(1)

C0 15 1

6-33
>ž 6-33]"J)å ¹- #• ï ~ 6?p>ž

		500m	1 C0 2 C0 3
		3	
		2	

(2)

	24

6.3.6.5)æ ?O LŸLh Ý à ó Ó Ž %>,]

6.3.6.6)å ¹O LŸ ĚCz)å PÂ I

6.3.6.7 p 6Š Ð p I

>ž 6- 37 bN⁻-\$Gý ,°O LŸLh99 à ó 6?p>ž

[illegible]

6. 4. 1 $N^0 \sim \langle 4 \rangle$. $\hat{E} \sim$, $\hat{E} : * \langle \ddot{i} \sim$

2

110 120

1

2

3

4

5

6

7

8

9

10

11

12

13

14

2

3

1

24h

2

3

4

5

6

7

8

6.4.3 6.4.3 6.4.3

1

6.4.6 0·)å¹Á, Û € ĩ E D » ĩ

10

10

6.4.7 Á { Ê [4p!~

1

2

3

4

5

6

6.4.8 Ê [‡ * /AãA× H

1

2

3

6. 4. 10)å ¹O LŸ Ê [Ú/ñ +Å ¯™?·"x

5min

6. 5 5 Ađ

1

SO₂ NO_x HCl

Q

1.029

2

E1

E3

E3

3

493

1. ~~10~~ ~~15~~ ~~20~~ ~~25~~ ~~30~~ ~~35~~ ~~40~~ ~~45~~ ~~50~~ ~~55~~ ~~60~~ ~~65~~ ~~70~~ ~~75~~ ~~80~~ ~~85~~ ~~90~~ ~~95~~ ~~100~~ ~~105~~ ~~110~~ ~~115~~ ~~120~~ ~~125~~ ~~130~~ ~~135~~ ~~140~~ ~~145~~ ~~150~~ ~~155~~ ~~160~~ ~~165~~ ~~170~~ ~~175~~ ~~180~~ ~~185~~ ~~190~~ ~~195~~ ~~200~~ ~~205~~ ~~210~~ ~~215~~ ~~220~~ ~~225~~ ~~230~~ ~~235~~ ~~240~~ ~~245~~ ~~250~~ ~~255~~ ~~260~~ ~~265~~ ~~270~~ ~~275~~ ~~280~~ ~~285~~ ~~290~~ ~~295~~ ~~300~~ ~~305~~ ~~310~~ ~~315~~ ~~320~~ ~~325~~ ~~330~~ ~~335~~ ~~340~~ ~~345~~ ~~350~~ ~~355~~ ~~360~~ ~~365~~ ~~370~~ ~~375~~ ~~380~~ ~~385~~ ~~390~~ ~~395~~ ~~400~~ ~~405~~ ~~410~~ ~~415~~ ~~420~~ ~~425~~ ~~430~~ ~~435~~ ~~440~~ ~~445~~ ~~450~~ ~~455~~ ~~460~~ ~~465~~ ~~470~~ ~~475~~ ~~480~~ ~~485~~ ~~490~~ ~~495~~ ~~500~~ ~~505~~ ~~510~~ ~~515~~ ~~520~~ ~~525~~ ~~530~~ ~~535~~ ~~540~~ ~~545~~ ~~550~~ ~~555~~ ~~560~~ ~~565~~ ~~570~~ ~~575~~ ~~580~~ ~~585~~ ~~590~~ ~~595~~ ~~600~~ ~~605~~ ~~610~~ ~~615~~ ~~620~~ ~~625~~ ~~630~~ ~~635~~ ~~640~~ ~~645~~ ~~650~~ ~~655~~ ~~660~~ ~~665~~ ~~670~~ ~~675~~ ~~680~~ ~~685~~ ~~690~~ ~~695~~ ~~700~~ ~~705~~ ~~710~~ ~~715~~ ~~720~~ ~~725~~ ~~730~~ ~~735~~ ~~740~~ ~~745~~ ~~750~~ ~~755~~ ~~760~~ ~~765~~ ~~770~~ ~~775~~ ~~780~~ ~~785~~ ~~790~~ ~~795~~ ~~800~~ ~~805~~ ~~810~~ ~~815~~ ~~820~~ ~~825~~ ~~830~~ ~~835~~ ~~840~~ ~~845~~ ~~850~~ ~~855~~ ~~860~~ ~~865~~ ~~870~~ ~~875~~ ~~880~~ ~~885~~ ~~890~~ ~~895~~ ~~900~~ ~~905~~ ~~910~~ ~~915~~ ~~920~~ ~~925~~ ~~930~~ ~~935~~ ~~940~~ ~~945~~ ~~950~~ ~~955~~ ~~960~~ ~~965~~ ~~970~~ ~~975~~ ~~980~~ ~~985~~ ~~990~~ ~~995~~ ~~1000~~ ~~1005~~ ~~1010~~ ~~1015~~ ~~1020~~ ~~1025~~ ~~1030~~ ~~1035~~ ~~1040~~ ~~1045~~ ~~1050~~ ~~1055~~ ~~1060~~ ~~1065~~ ~~1070~~ ~~1075~~ ~~1080~~ ~~1085~~ ~~1090~~ ~~1095~~ ~~1100~~ ~~1105~~ ~~1110~~ ~~1115~~ ~~1120~~ ~~1125~~ ~~1130~~ ~~1135~~ ~~1140~~ ~~1145~~ ~~1150~~ ~~1155~~ ~~1160~~ ~~1165~~ ~~1170~~ ~~1175~~ ~~1180~~ ~~1185~~ ~~1190~~ ~~1195~~ ~~1200~~ ~~1205~~ ~~1210~~ ~~1215~~ ~~1220~~ ~~1225~~ ~~1230~~ ~~1235~~ ~~1240~~ ~~1245~~ ~~1250~~ ~~1255~~ ~~1260~~ ~~1265~~ ~~1270~~ ~~1275~~ ~~1280~~ ~~1285~~ ~~1290~~ ~~1295~~ ~~1300~~ ~~1305~~ ~~1310~~ ~~1315~~ ~~1320~~ ~~1325~~ ~~1330~~ ~~1335~~ ~~1340~~ ~~1345~~ ~~1350~~ ~~1355~~ ~~1360~~ ~~1365~~ ~~1370~~ ~~1375~~ ~~1380~~ ~~1385~~ ~~1390~~ ~~1395~~ ~~1400~~ ~~1405~~ ~~1410~~ ~~1415~~ ~~1420~~ ~~1425~~ ~~1430~~ ~~1435~~ ~~1440~~ ~~1445~~ ~~1450~~ ~~1455~~ ~~1460~~ ~~1465~~ ~~1470~~ ~~1475~~ ~~1480~~ ~~1485~~ ~~1490~~ ~~1495~~ ~~1500~~ ~~1505~~ ~~1510~~ ~~1515~~ ~~1520~~ ~~1525~~ ~~1530~~ ~~1535~~ ~~1540~~ ~~1545~~ ~~1550~~ ~~1555~~ ~~1560~~ ~~1565~~ ~~1570~~ ~~1575~~ ~~1580~~ ~~1585~~ ~~1590~~ ~~1595~~ ~~1600~~ ~~1605~~ ~~1610~~ ~~1615~~ ~~1620~~ ~~1625~~ ~~1630~~ ~~1635~~ ~~1640~~ ~~1645~~ ~~1650~~ ~~1655~~ ~~1660~~ ~~1665~~ ~~1670~~ ~~1675~~ ~~1680~~ ~~1685~~ ~~1690~~ ~~1695~~ ~~1700~~ ~~1705~~ ~~1710~~ ~~1715~~ ~~1720~~ ~~1725~~ ~~1730~~ ~~1735~~ ~~1740~~ ~~1745~~ ~~1750~~ ~~1755~~ ~~1760~~ ~~1765~~ ~~1770~~ ~~1775~~ ~~1780~~ ~~1785~~ ~~1790~~ ~~1795~~ ~~1800~~ ~~1805~~ ~~1810~~ ~~1815~~ ~~1820~~ ~~1825~~ ~~1830~~ ~~1835~~ ~~1840~~ ~~1845~~ ~~1850~~ ~~1855~~ ~~1860~~ ~~1865~~ ~~1870~~ ~~1875~~ ~~1880~~ ~~1885~~ ~~1890~~ ~~1895~~ ~~1900~~ ~~1905~~ ~~1910~~ ~~1915~~ ~~1920~~ ~~1925~~ ~~1930~~ ~~1935~~ ~~1940~~ ~~1945~~ ~~1950~~ ~~1955~~ ~~1960~~ ~~1965~~ ~~1970~~ ~~1975~~ ~~1980~~ ~~1985~~ ~~1990~~ ~~1995~~ ~~2000~~ ~~2005~~ ~~2010~~ ~~2015~~ ~~2020~~ ~~2025~~ ~~2030~~ ~~2035~~ ~~2040~~ ~~2045~~ ~~2050~~ ~~2055~~ ~~2060~~ ~~2065~~ ~~2070~~ ~~2075~~ ~~2080~~ ~~2085~~ ~~2090~~ ~~2095~~ ~~2100~~ ~~2105~~ ~~2110~~ ~~2115~~ ~~2120~~ ~~2125~~ ~~2130~~ ~~2135~~ ~~2140~~ ~~2145~~ ~~2150~~ ~~2155~~ ~~2160</~~

		M	M1	M2	M3	M4 5	
		P	P1	P2	P3	P4 5	
			E1 5	E2		E3	
			E1	E2		E3 5	
			E1	E2		E3 5	
				5			
				5			
		5			5		
		5		/ 5			
		5		5	5		
			5				
			SLAB	AFTOX 5			
			-1 _____m				
			-2 _____m				
		____ -- _____h					
		_____ d					
		____ -- _____d					
		1.	[2008]80				
		2.					
		3.					
		4.					
		5.					
		6.					
		7.					
		8.					

)å,, Úàó < %>]AǺA÷

!N©- Y+X#ô Š 2 d#ô j a ' Ě 9L€ œ (" # ê' N©-)à 9 K5&¹ ê' !W X4è J""d
4*6 j ¼/#Ö " +O(™0 ""d 4*6² ""# È Í ~)à 9K5&¹G} ‡, "ë*6 Ú í Ä
> b 0AGý " Lh"æ àó6?ǽ

0; =0		*Aî µ é
K5&¹ "D "ë*6	' !	0 × Q 120m Ä µ ´ 3.0m , ' ! È ¹>ð ' "D X4ï- #{3+5
	' "DL" H	3 ‡ ü Ô 94× 3>»L" H3+5 +\$⁻ ?+eL" H ÈL" H x)· = ? ¾ 99.9%
	' "D 7a.>	3 ‡.#& .# -.#7¿\$⁻# 7a.> 3+5 Ä ü,, ü Ú)ß Ä!ÿ&¹G} 1 ‡ ÄÈ =Aî5ž ñD 3+5 È7a.> x)· = ? ¾ 95% :
	' "D7a.·	SNCR -SCR 6,, 8 7a.· Ä x)· = ? ¾ 80% Ä
ï"d"ë*6	#f"d ¼] ¼>, 'G".á ï"d G 6 +X ¾7a.3+5 >•"d Ä ü %G 6 F Â!W X4è J""d 4*6 j ×7a ,> ï"d4ÿ] ¼ Ä "¹ð > +X ¾& \$S ü\$⁻ ÄFfD ç#B1y ×K5&¹ Â""d +X ¾7a.>3+5 × Ú)ß Â ""dF ý\$GF?3+5 4*6 Ä +O#k""d Í ^!W X4è J 9L€ œ (0 f F""d 4*6Aî 7 4*6Eî 7 > +X ¾² j5/ F ¼FfD ç #B	
* ï	Aî 1 × é0 6 [j 1000m³, ' & Ä È 1 × 500m², '\$S È 1 × • ` 80m² 7a.>.#7¿² ^L\$ × i ï Ä Í ^ !W X4è J i ï Ä	
	Í ~)à 9Aî í ÖF9+X1V 8 š L€ l?±"r , ~ šN#Aî 7 È XK5&¹)0ª Â Ä¹ ~L0 Â"- >ð 9 #, ~ ÈNp j • Aî#, ~	
œ H"ë*6	~ 1L Ø"" ÄEÄ""3+5 È Ø"" ÄEÄ""3+5 Aî5ž çM.\$⁻ ?L" H>ð5ž È.d.¾ ¬ Ä ï"" Ä& Ä Ä .#& .#2¹ Aî5žL" H ~ × f œ H	

] "J")å àó%>]AǺA÷

!N©- Y+X)à 9K5&¹ ê' ""# È Í ~)à 9K5&¹G} ‡, "D"ë*6 Ú í Ö
G÷+X ~""^ó' ° _ ÈG} ‡ *Aî SNCR-SCR 7a.· 8ª Ä AîAÑ7a.· x)· 1 80% ÄÄ.#& -.#7¿
7a.>3+5 ÄAîAÑ7a.> x)· 1 98%Ä 3>»L" H ~ Ä AîAÑL" H x)· 1 99.8% Ä+\$⁻ ?+eL" H ÄL"
H x)· 50% ÄÈ5, 8L" H x)· 99.98% Ä
)— É&>+e 2"" Lb"ë >| ° _ 7 ‡ ÈÄ HJ2301-2017 Ä], ' "D"" Lb"ë ° _ ÈN©-
G÷ , ' ï"D"ë*6 Ú í] È w j Ø9€, ' @ï ° _ È .ž ï"D0c ÊEî 7 Â n Ä

HJ2053-2018] Ø9€,' Ú)ß#q F °Cμ ~ Â n ° _D 4ï Ö

6.2.1.3 循环流化床锅炉的超低排放一般工艺流程如图 2~图 3。



图 2 超低排放工艺流程 2（循环流化床锅炉）

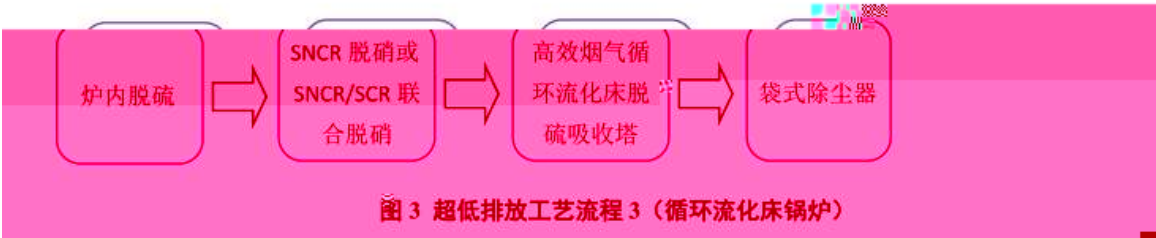


图 3 超低排放工艺流程 3（循环流化床锅炉）

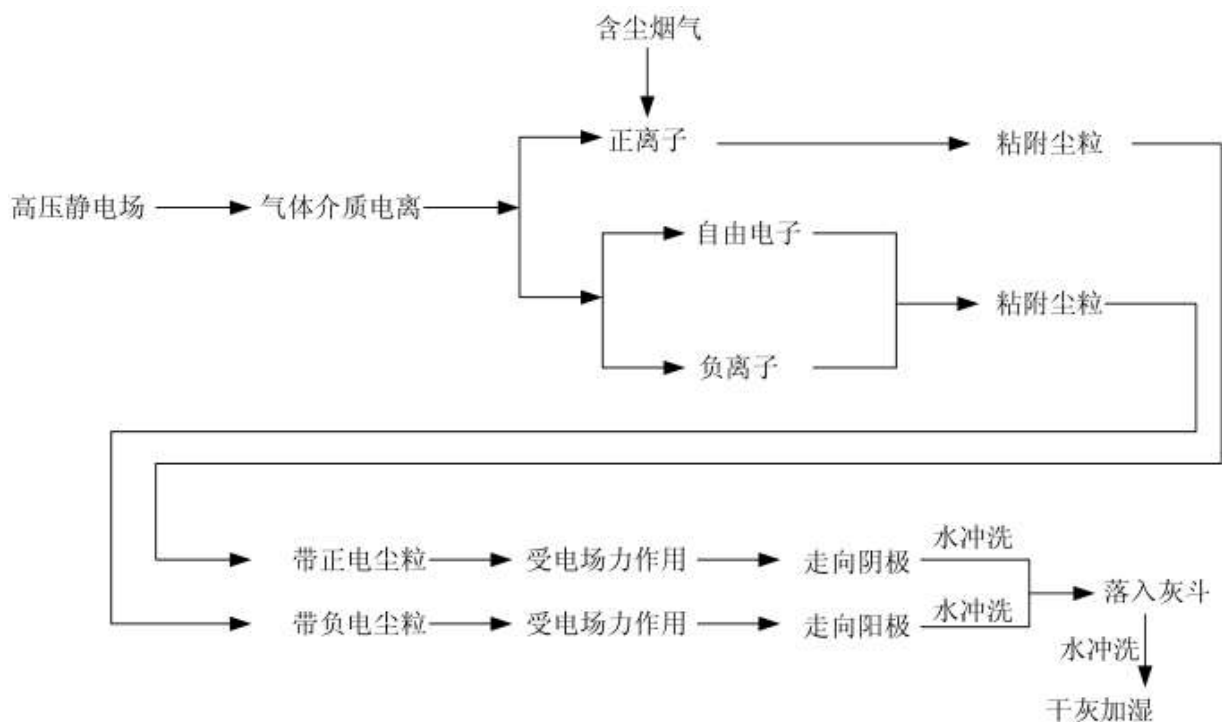
> bNfl-\$ D c 19 ," à)â#w L Ą» " t ¶ eD%4ı1\ >]			
F ï r	HJ2053-2018] Ú)ß#q F °K5&1?±"r	N©-	1V 8 W

2 Ã Î W#v#â"•Q Œ Ã Î W h f „-\$ ´ È9 Y ¾ &K´ "D >#v#â#â%\$ {L\$ Œ@ \$' 8 &L\$,
 Q 7a.> x)· ×
 3 Ã Î W"W F0ª"DGÿ Q 7a.> x)· Ä
 Añ s0₂ Â n#f ŒÊ 7,´ k?± Ú í Œ
 7) ÊCW é È,´.# & @ -F >| 6 Â È Ca0 [Gÿ Ú85% È þ6< Añ7- 1V 8AîAÑ?±"rÄ
 8)´ó"F >|.> - 6 Â È9AîAÑ?±"r,´JÉ.> ™ D" •.ž Ê.#& 2¹,´+XGÿ ú.#& #v#â,´
 Ú)ßGÿ Ä
 9 fAŒ7a.>3+5,´F >|?ô1 f Œ È |)F >| é ^F >| ° _)AÝ È ¯ Ĩ¹ ¶@ 7a.>
 8ª È | U | —>|F >|?ô1 f Œ Ä
 :)7a.>3+5 F >| Ê O,´5\$ ¼ « È)à uLì ú &@ ã È .ž 7a.>3+5,´!" hF
 >| Ä
 ; \ 0;7a.>3+5 G÷ DCS 8 Ø × f3+5 ÄFJE÷- ?ö * ,´ s0₂#f Œ È+a }O₃/ ýO₃+
 5 • × f |).#& 2¹,´5 ÉGÿF >|F2 f B38² È Añ7a.>3+5 * s0₂Eî 7 Â n Ä
 FJE÷G÷ .#& -.#7¿\$ ¯ # 7a.> È \ 0; X7a.>3+5 !" hF >|,´ õ å ; È s0₂ Â n#f Œ7-
 O% Cã É&+e² W"D"" (™ Â n 7 ö ÊÄ DB37/664-2019 Å>~ 2 7 ö È "D7a.>õ5žF9 .#
 & -.#7¿\$ ¯ # 7a.> ° _ : 8*6 Ä
 FJE÷K5&¹ X4ĩ- #{ ž . Èà(æ X7a.>3+5 !" hF >|,´ õ å ; ÈK5&¹' "D s0₂ Â n#f
 Œ7- O% Cã É&+e² W"D"" (™ Â n 7 ö ÊÄ DB37/664-2019 Å>~ 2 7 ö Ä s0₂ Œ35mg/mÄ
 ' NLh"æ /1 <5 # ¶ e %>]
 \ N©- í ^)à 9 K5&¹L" H"ë*6 Ú í Œ 3>»L" H ~ +\$ ¯ ?+eL" H+.#& -.#7¿# 7a.> • <L"
 H
 1 Ä 3>»L" H ~ L" H W7-
 X!" hF >|,´ ' & ; Ê- Añ ? ¾ 20mg/m³ 1 ä PCµ4ö2¹ H ¼GýH Ž,´ ...Lö x - È
 L" H x ì - Ä
 2 Ä\$ ¯ ?M%+eL" H ~,´L" H W7-
 \$ ¯ ?+eL" H ~ _ 0/ý+X • 4*6 [\$ ¯ "D f,´Q »M%+eL" HAî 7 È k?±+X •L" ë [\$ ¯ "D f
],´ H Ä G" M.Ä"d%\$ ÄD\$æ7&8 £ ÄPM_{2.5} 1y 9 ä(™CX È _"ë*6 W"D2¹ H" ,´*6 #Aî 7 Ä
 \$ ¯ ?+eL" H ~ ¼ > ¢ ?+eL" H ~,´ f H Ĩ*6-(< ÈG- _M•Q » +e ...n+e ¯ Ç2¹ H9\$+e È9\$
 +e >,´2¹ H X+e j È,´ Æ+X ; `Eî `Lö H ¯ /1Ñ Ä ¢ ?+e f H ~ k?± 4*6 ["d , ~,´ ¢"D

f È\$?+eL" H ~ k?± 4*6 ["dE³Q s8#O; ¼, '\$ "D f ÄX)Lö H - /1Ñ : ...Lö ` , ²¹ H\$5
L" é ? : ¢ ?+eL" H ~ 08\G÷+X j à _ f F # \$5& 1y é ?\$5L"+e ± : , '0 & È6<\$?+e
L" H ~ IG÷+X Ê O â#G, ' é ? È ²¹ HLç-p â g#â, ' #q Ø6<\$5L" Ä

\$?+eL" H ~ G÷+X#â f â gLö H ± > ~ M' • F > |\$5& È 9 x fLö Þ4ö NÇ2Â(Ä²¹ H Ä
G`M. Ä"D\$æ7& Å ÄGýH ŽHj ÄAs ÄSe ÄPb ÄCr Å Ä 9 j" (™ Ä J)ß 8ã&óÄ ¼ !9! Å1y Ä
+X\$?+eL" H ~ > [\$ "D], ' H Ä n Ei 10mg/m³ +J8# 5mg/m³ ; È f H W7- >²¹
H(© W £ ÈF2+X ¾ [\$ "D, ' 4*6 ÈF2+X X+e ² ÄJÒ ²\$ # 7a. > { > [H' "D, ' 4*6 : Ä

\$?M%+eL" H ~ Æ İ*6 . ú5 'j ? . ?ñ . 7-1 . 7-2 Ä



4 \$μEM +kL N Œ<



4 \$μEM +kL N 5 "/p E 4

\$- ?M%+eL" H ~ ° _ X - μ F " WGÿ Ä+X È ° _ @ï ÈÀî 7 M• WQ È)ß x ì0± * Ä
 É""+e8²7- ÿ Â w4x > iFP>| ØAÑ B Ä 2014-2020 □ ÂÊ'ó""+e ²8²7- ÿ Â k±± ò63 °
 _] Ø9€ Î í\$- ?M%+eL" H Ö\$- ?M%+eL" H 62¹ HNÇ2ÂFÆ÷+e j È Æ+X hLt `Lö H ± : È
 FJE÷ ç"d 6 ± ¯ : ,²¹ H â g `& Ç ] Â \* Ä < & È ç ` Ff], "dM. 7- ...9ç Þ ?' H
 ø7-L}+eLk)· È Y ¾ Þ H A ± ¯0+ Ø ÄFJ hAî5ž X7a.³+5 >1 ÈL" H x)· Eî ` 70%
 80% È 9 xL" è PM₂.₅ 4öNÇ2Â(™ ¼. #7¿M Þ#â%\$ Ä

5, : pF È \N©- G÷+X 3>>L" H ~ ¼\$- ?M%+eL" H ~ ÈL" H x)· = ~ ¾ 99.96% ×7a. >
 >ð5ž § 9 50%, 'L" H x)· È Añ kL" H)· Eî ` 99.98% : _ 8*6 >|, ' Ä

FJE÷K5&¹ X4i- #{ ž . È \ 0; XL" H3+5 ! " hF >|, ' ð å ; È ' H#f Ö 7- O%
 CăÉ&+e ² W"D"" (™ Â n 7 ö ÊÄ DB37/664-2019 Å>~ 2 7 ö Ä ' H Ö5mg/m³ Å Ä

Lh"æ /1 <5 # ¶ e %>]

\ N©- í ^)à 9K5&¹G} ‡, ' "D7a. • Ú í ÖG÷+X ~" ^'ó' ÅSNCR-SCR 7a. • 8ª ÈÀîAñ
 7a. • x)· 1 80% Ä

= 8°F?

7a. • ° _ k±± 5 ÖF9 W Ü FF ï Ä SCR Å7a. • ÄF9 WMž Ü FF ï Ä SNCR Å7a. • ¼
 6,, 87a. • 1y2« » È 9/ý7a. • 8ª" E³?ñ ; >~ Ä

> 7g. 8^{oi} E,,

č '	N© -	° _ é x		
		SCR	SNCR/SCR 6,,+X	SNCR
1	F ĩ r	NH ₃ F o3P	o3P F NH ₃	o3P F NH ₃
2	ý Ä\$Y Ö	300	}!å Ö 870 >!å Ö 300	870
3	Ü F r	¯+X Ü F r	>!å Ð>ð AGÿ SCR Ü F r	= ¯+X Ü F r
4	7a.• x)•	50% 90%	55% 85%	Ú)ß#q F °K5&¹ Ö60% 80%
5	NH ₃ F3Fh	? ¾ 2.5mg/m³	? ¾ 3.8mg/m³	? ¾ 8.0mg/m³
6	)0ª"DN´ ' ~ i ý	SO ₂ /SO ₃ "W F)·E³Q È6< NH ₃ > SO ₃ C ' @ NH ₄ HSO ₄ FP @ e Ž F7€<°	SO ₂ /SO ₃ "W F)·E³ SCR ~ È FP @ e Ž F7€<°, ' j JE³ SCR ~	= J Ü F r ,8\$ SO ₂ /SO ₃ , "W F ÈFP @ e Ž F7€<° , ' j J j 965 0 ~
7	3+5 » È • a	E³ W	E³ ?	~"Ñ 9 • a
8	• `0ªL\$	W ÄM0 Î Ð W » Ü F r ý Ä ~ ¼ È"X F o3P3+ 5 Å	E³ ? Ä 6 Ü F r5ž ¾ n G ' Ff µ F Î Ð 0 ? » Ü F r ý Ä ~ Å	? ÄK5&¹ M0 Î Ð Ü F r ý Ä ~ Å
9	ÅCt @ \	Q	E³Q	E³ ~
10	F > @ \	Q	E³Q	~
11	¯+X J5	, J	E³ A	E³ J

$\backslash \text{N}\text{O}^- - \text{K5} \&^1 \text{j} \acute{\text{U}}) \beta \# \text{q} \text{F} \text{ } ^\circ \text{K5} \&^1 \grave{\text{E}} \quad \text{i} \grave{\text{z}} \hat{\text{A}} \hat{\text{A}} \tilde{\text{N}} \dots \} \text{Ct} \acute{\text{E}} \grave{\text{E}} - 1''' \sim *$
 $\text{NO}_x \# f \ddot{\text{O}} \quad \times f \text{X}$

$100 \text{mg/m}^3 \quad ; \ddot{\text{A}} \text{i} \grave{\text{z}} \quad \acute{\text{E}} \> + \text{e} \text{ } 2''' \text{Lb}'' \grave{\text{e}} \text{ } > | \text{ } ^\circ \text{ } _7 \mp \hat{\text{E}} \ddot{\text{A}} \quad \text{HJ2301-2017} \text{ } \ddot{\text{A}} \ddot{\text{O}} \acute{\text{U}}) \beta \# \text{q} \text{F} \text{ } ^\circ \text{K5} \&^1 \text{G} \div$

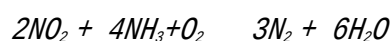
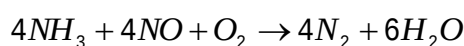
$+ \text{XSNCR} \text{ } 7\text{a} \cdot \text{ } ^\circ \text{ } _\text{ } , ' 7\text{a} \cdot \text{x}) \cdot \text{j} \quad 60\% \quad 80\% \text{ } \grave{\text{E}} \text{NCR-SCR} \text{ } 6,, \text{ } 87\text{a} \cdot \text{ } ^\circ \text{ } _\text{ } , ' 7\text{a} \cdot \text{x}) \cdot \text{j} \quad 55\% \quad 85\% \grave{\text{E}}$

$\text{NO}_x \quad \hat{\text{A}} \text{n} \# f \ddot{\text{O}} = \text{Q} \text{ } \textstyle \frac{3}{4} 50 \text{mg/m}^3 \ddot{\text{A}}$

$= \quad 6 \text{ } > 7 \text{q} \cdot \ddot{\text{O}} <$

SNCR-SCR 6,, 87a. • ° _ _ 6 SNCR ¼SCR 4ô 8 Ä+X È ½&¹È :G ,´Q \$Y j Ä 850
1150 ÅG÷+XSNCR ° _7aL”G 6 N0x È ½ X&¹ FG÷+XSCR ° _F 0!•7aL”” ”D],´ N0x Ä
SNCR-SCR 6,, 87a. •3+5 08\+aF ïr Ø ~3+5 ÃF ïr ç 43+5 Ãý Ä ~3+5 ú- #{ × f
3+5 4ô @ Ä,, 87a. • 8ª W u ÿ A ¶ Ü F r,´+XGÿ È! D” ... 0,´ SNCR 3+5 Q ¶7a. • x
)• Ä

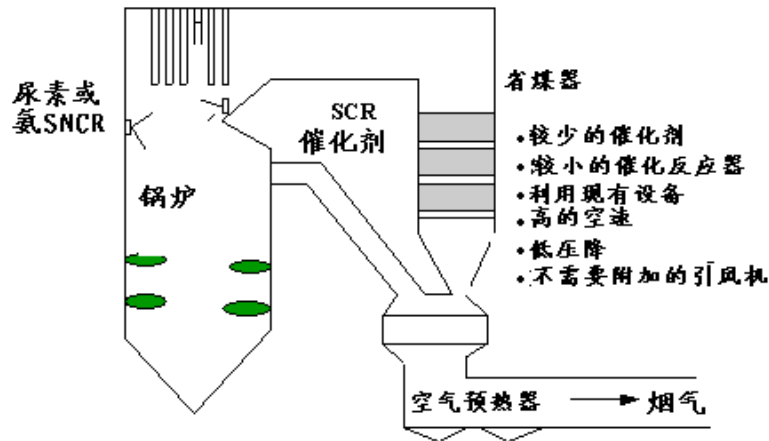
"X7a. •, ' k?± ý Ä ² ; Ö



p-1""~*.,'""DF·`7a.·ýÄ~ÈXÜFr>"X"Dú0a"D, '\$'8"Df+Oý

Ä È 6' "D],' NO_xEœ F @₂ Â • W"D Ä SNCR-SCR 6,, 8 7a. • 8^a#q0;j ? .?ñ . 7-3 Ä

SNCR/SCR 混合工艺 SNCR + 较小尺寸的 SCR = 联合的 SNCR/SCR



4

6 >7g. 8^a#w0A 4

IN©- G÷+X ~"'^ó' +SNCR-SCR 7a. • È FJE÷K5&¹ X4i- #{ ž . È \ 0; X7a. • 3+
5 !“ hF >|, ' ð å ; È NO_x #f Œ7- O% CãÉ&+e ² W"D"" (™ Â n 7 ö ÊÄ DB37/664-2019 Å
>~ 2 7 ö Ä NO_x Œ50mg/m³ Å Ä

" Ýì àó

IN©- G÷+X.#& -.#7¿\$¯# 7a.> Èa ¾" _ F"R C\$œ ¾"d Èa.>E÷0; HCl , ' ëL" x) ·E³Q È
!Q)ßAô < g2« " | N©- 7a L" x) · È 9 95%AÑ Ä i žAÑ1Ç ÈN©- HCl Â n % Cã É+O#k
³ n'J' "" × f 7 ö Ê ÄGB18485-2014 Å>~ 4 7 ö Ä 60mg/m³

`w9"" Ýì àó

Ýì ÝU# Ü

¼ q9! 7, ' _5 ' ¼ WCXG- ,-(l, ' 5 [G J <2«(™ F 2 ' f, ' T W2« 9 j F 8(™ È
~0 6 [J" _ ¼9 | -) - ¼ q9! Ä1°0 PCDDs Å ¼ J" _ ¼9 | { ³ Ä1°0 PCDFs Å Ä ¼ q
9!, ' ' @ ' & 9 ŒÄ 1 ÅF2 ì, '\$Y Œ È 200- × Ä 2 Å }Pì f(™ CX È k?± _ [9)ß, ' 9 j
(™ × Ä3 Å" _ , ^ X × Ä 4 ÅK Äñ1yH ž Ü F r Ä \ 0; 'ó É k?± _ 'ó"" + \$""# È \$""#
" _ [Gÿ E³ ~ Ä D ê' Gÿ , A Ä""# CXGÿ ê' " j 0.05% Å È) ì"D"" (™ i ý , ? × < & È
G÷+X, ' #q F °K5&¹ j) (©, ' &¹7ËAîAÑ ¼&¹ Â5 ' × f&¹ μ, 'ó' '\$Y Œ X 850 950 Å
' "D Æ+‰ &L\$ = A ¾3 0 ÈW"D#f Œ = A ¾6% È% Cã 9 T × f# ?±"rÄ × f&¹ '\$Y X 850
950 # È' "D Æ+‰ &L\$ = A ¾ 2 0 ÈW"D#f Œ = A ¾6% ÅÈ § 9) ¼ q9!2« Á f+O @, '

Œ+X Ä

L N315 / ' w9'," æL

X""# 'J'] È J PCDD/Fs _Lt-p X& H :,' È X"D-(],' PCDD/Fs , 'Gÿ , A Ä
!" ÈL" H ° _7- ëL"& H],' ¼ q9! Ä

7g. 315 / ' w9'," æL

i ž-(£.D0!AîAÑCt É ÈF9 W Ü FF İ Ä SCR Å3+5 08_+X • ëL" NO_x È < &F /ý
é# • +X • ëL" PCDD/Fs ú | 9 j(™ ÈFJE÷ Ü F"W FL}@ ×+O,' ¼ q9! Ä !"Q7a
• - ëL" ¼ q9!, SCR Ü F rF9+X = 8 »JÄ * Ü F r È X!"E÷0;] PCDD/Fs , ' ëL" x)·7-
Eî ` 98%-99.9% Ä

k?±,' ý Ä é0; ? Ö

C₁₂HnCl₈nO₂ + (9 + 0.5 n) O₂ =>12CO₂+ (n-4)H₂O + (8-n)HCl

C₁₂HnCl₈nO + (9.5 + 0.5 n) O₂ =>12CO₂+ (n-4)H₂O + (8-n)HCl

SCR ° _5 8L" H ° _ - Â n"D f],' PCDD/Fs Eî ` 0 ~,' k Â nGÿ Ä 280t/h K5
&¹ , AîAÑëL"). Eî ` 85% : Ä

K; & ç 'ø' EÿØA," ' w9' Ý

)à 9 0; K5&¹ j Ú)ß#q F °K5&¹ ÈG÷+X+a&¹⁷È Ã ûNp 6/ë ~ úF É ~4ô @,'ó' 3+5 È
XK5&¹F >| & È |&¹⁷È µ ^ X WGÿQ \$Y Ú)ß (™ É ÈFJE÷ ûNp 6/ë ~,' ÐFO Ã ûEœ Ã 6/ë >
+aF É ~½!QF &¹⁷È È p6< × fK5&¹&¹⁷È,'ó' È&¹⁷È'ó' G÷+X 9 T ü"W İ l Ö • a_
Q \$Y Ö ÈQ Ø ÈK⁻ &L\$ È WpGÿ Ä&¹⁷È * \$Y Ö W ¾ È AñQ \$Y Ö F Z ' & È#q
F ° \DÛ a _j&ø Ø,' P' PCXE÷0; È8 DÛ § 7Q Ø,' ' & È Añ ¶J' &L\$ W ¾ 3
0,'K⁻ &L\$ ' & È • Añ,' u 6,' Ø Ä&¹⁷È * 0ª"DE÷Gÿ3+ 1.4 1.5 È Añ³ n X
ü"W(æ 1 ; « Å'J' Ä

< & È f' "D\$Y ÖL} j 300- , ' & I È jLb!' X!"Q \$Y ; 6@ ¶,' ¼ q9!Gý à 8
@ ÈK5&¹ nG 35ž ¶-1"" ~ È Q -1"" ~ ~#qFO ÈL} ~ K5&¹,5 "d\$Y Ö È ⁻ "DFJE÷-1
"" ~ &L\$? ¾ 1S È\$Y Ö p 4ÿE÷-1"" ~ >Eî ÈEî ` U ç ¢,'?±"r È ÿ A' "D\$Y
Ö j 300 500 , Œ+‰ &L\$ Èÿ A ¼ q9! ½ 8 @Gÿ È p6< Á f ¼ q9!, ' ×+O Ä

JßK K 1 H H " Ý àó

GýH Ž,' Â n ã ¾GýH Ž2« » ¼'ó' \$Y Ö Ä XQ , 'ó' \$Y Ö ; È WG 6H Ž:è È
f' "D ç ¢ & È X& HNÇ2Â>~M' Ä'ó É'ó >,'GýH Ž"" (™ s3P 1 Ä"W F 11y ' ? ^

X ÈQ \$Y U F • "D],'GýH Ž(™CX ÈLç-p' "D\$Y ÖL} ~ ÈG 6O; ¼\$Y ÖE³Q , ' s3P 1
 GýH Ž È J Eî `O; ¼6< 5 @ w 0,' ?2Â(œ(™ F 5 ¾' "D],' H : xO; ¼\$Y ÖE³ ~
 , 'GýH Ž s3P Ä Hg 1y Å # u 6 5 È vL" H& >~M', ' Ü F œ+X È J ¯ | ' @O; ¼\$Y ÖE³
 Q DE³ C 5 , 'W F(™ F" _ F (™ È F hLt œ +X CLt-p X' H>~M' Ä ý "D 1 ^ X, 'GýH
 Ž(™CX È • 9G 6 J>Û hLt ¾' H : Ä

)à 9K5&¹ "D"ë*6 Ú í j SNCR/SNCR-SCR6,, 87a. • ++e>> = 8L" H ~ +.#& -.#7ç\$¯# 7a
 .> +\$¯ ?+eL" H ÈKy ÄJú ÄKA Äg ÄJð ÄK ÄJä ÄK ÄK` ÄK} ëL" x) · , 95% Ä"Ž 90% ÄÈ
 4ÿAÑ1Ç È N©- ' "D] Ky+Jú ú | F 8(™ ÄKA.g+Jð+K +Jä+K +K`+K} ú | F 8(™ Ä n#f Ö
 w% CäÉ+O#k³ n'J' "" × f 7 ö ÊÄ GB18485-2014 Å>~4?±"r È"Ž, ' #f Ö % Cä É&>
 +e² W"D"" (™ Ä n 7 ö ÊÄ DB37/664-2019 Å 7 ö?±"r Ä

Q' ' " t

jL} ~ sO₂ Ä' H Ä NOₓ Ä n) `M', ' "" È \ 0; í ^)à 9Q Ö 120m ...1, ' ! È Q
 ' "D ™ "7- È È ÿ ?) ~Eé)ß³, ' i ý Ä

' "JF 5#- # 315

)à 9 0; ">ð' "DF 5 - #{3+5 È k?±- #{ sO₂ Ä' H Ä NOₓ 1y' "D"" Ä n ð å Ä'
 "DF 5 - #{>ð5Ž1V 8 É&>+e² "D Ä nF 5 - #{ ° _?ð93 Ê (HJ/T75-2001), ' ?±"r Ä

4œ4ý" t Ý àó

\ N©- Y+X""# ["d) · 65% È = C × H × \ N©- 4ð4÷ Ä n ï"D k?± j""# ú ^ ØE÷
 0; ×+O, ' |8 È |]""# Ø ^L\$ _² j |8 "D f, ' k?± ×+O\$À Ä J,) |8 ×+O)ß8² È G÷
 , ' "" "ë*6 Ú í² ; Ö

Ä1 Ä""# Ø ^ ¹>ð 1L W8ÿ - D ï ¾ 0 £, ' Ø ùL È E-E¶FJE÷ & 6L £L Ä(™ É
 wG÷+X 1L é ?EÄF1È Añ""# Ø ^

Ä2 Å fAÒ U l, ' ý Œ?ô0; È ý Œ ê ^4ÿ %6â)AÝ > : Ç È U l 9 ý Œ?ô0; ý Œ Ä

4ÿG÷ :F "ë*6 Ú í > È ²+|#f Œ w7-Eî ` É !8 " (™ Â n 7 ö ÊÄ GB14554-93 Å>~

1 ¼4× 7 ö?±"r Ä

"j")å àó%>]AǺ÷

0 b Œ

Í ž 42« ĩ""d, "dCX(©&é ÈG÷ ° _ : >| Ä4ÿ#~ : 8*6, "ë*6 Ú í > +X ¾+O × Ä
9'— 0"d J+X È8²4Ö+X"d , ĩ l È H F+X"d é x È î í5 1©, "d Ñ1Ñ*6 È 0 WL€ Œ `
ÿ A F Â"dGÿ Ä

> àó

N©- = à î ĩ"d ×+O ÈN©- ĩ"d ×+O Ä 4*6 ú Â n w >)à 9 0; 08\$ Ä \N©- ×+O, '
#f"d ¼] ¼ >, 'G".á ĩ"dG 6 +X ¾7a.>3+5 >•"d Ä ü %G 6 F Â!W X4è J""d 4*6 j ×
7a.> ĩ"d4ÿ j ¼ Ä"¹#ð > +X ¾& \$S ü\$ ¯ ÄFfD ç#B1y ×K5&¹ Â""d +X ¾7a.>3+5 × Ú
)ß Â""dF ý\$GF?3+5 4*6 Ä+O#k""d í ^!W X4è J 9L€ œ (0 f F""d 4*6Aî 7 4*6Eî
7 > +X ¾² j5/ F ¼FfD ç#B Ä

!W X4è J?² j""d 4*61 ĩ"d4ÿ 4*6 % Că É""d Â • pKw ;"dFf"dCX 7 ö È
ÄGB/T31962-2015 Å> 1] A 1y4× 7 ö > È Â • j #ô Š a #Ö "+O(™0 ° 9L€ œ (" "d
4*6 ²\$! Œ 4*6 È 4*6Eî 7 > Â •U€R± Â#§1Ñ4ĩ È 04ø F Â ?\$5 "ă Ä

Nfl-\$ Œ Ó !j ^ 4î P Œ :*<Aôq" %>]

#ô Š 2 d#ô j a ' È 9L€ œ (F Â ĩ"d í ^ #ô Š!W X(©/ý4è J 9L€ œ (" "d 4*61
4*6 Ä

#ô Š!W X(©/ý4è J 9L€ œ (" "d 4*61 G÷+X 04×"¹#ð+3ž + ¼4×"¹#ð 8ª ÈAîAÑ
4*6?ô Q j 10000m³/d È k?± 4*6!W X4è J ¼ a ' È , ' +O × ĩ"d È ""d"dCXEî ` É""d Â
• pKw ;"dFf"dCX 7 ö È (GB/T31962-2015)A 1y4× 7 ö > Â •#ô Š a #Ö "+O(™0 ° 9L€
œ (10000m³/d ""d 4*6 ²\$! Œ 4*6 Ä

\N©- = î Ð ĩ"d Â nGÿ Ä"dCX F , ? È = i ý #ô Š!W X(©/ý4è J 9L€ œ (" "d 4
*6 j 4*6 7- È Ä

i žF z □ X4ĩ- #{ ž È #ô Š!W X(©/ý4è J 9L€ œ (" "d 4*61 Â"d% Că É""d Â
• pKw ;"dFf"dCX 7 ö ÊÄ GB/T31962-2015 Å> 1] A 1y4× 7 ö Ä

!N©- F Â ï"d í ^ #ô Š!W X(©/ý4è J 9L€ œ (" "d 4*61 4*6 >| Ä
 #ô Š!W X(©/ý4è J 9L€ œ (" "d 4*61 4*6 8ª ú X4ï- #{ ž ÈB ?ñ 2.2.8.2 Ĩ
 "d ú |" Lb"ë Ú í Ä

Nfl-\$ Œ F p " "j :*< , %>]
 #ô Š a #Œ " +O(™0 ° 9L€ œ (¾ 2013 □ ÅCt *Aî ¶ 10000m³/d " "d 4*6 0; Ä £ a
 Kw" "d 4*6 ² ÅÈ 0; • ` M'0 13728m² ÈAîAñ4*6 d#ô j a Kw , +O × Ĩ"d ¼+Œk" "d È
)à(œ Œ fl!W X4è J+O × Å+O#k" "d Ä" "d 4*6 8ªG÷+X A²/0+ Œ@ "W F\$' +.2% +#, " +
 Ü F"W F 8ª È AîAñ " "d% Că É#q "d" (™5, 8 Â n 7 ö 1\ 3 G 6 Œ ?\$5"ă#q Ê
 ÄDB37/3416.3-2018 ÅGý&é Œ j L€ l?±"r Ä COD 0 50mg/L ÈNH₃-N 0 5mg/L ÅÈ < &% Că
 #ô Š 2 ê"A o ì £¾ É#ô Š 2 f - ?\$5"ă#q ú"²"ă"d" Lb"ë k Š H Œ H é x Ê, '
 FJ. Ä#ô o î ‡ [2019]23 ' Å?±"r Ä COD 0 40mg/L ÈNH₃-N 0 2mg/L Ä Eî 7 Ĩ"dG 6 +X È
 | %04ÿ1ŒFf A L"w U€R± Â#§1Œ4i Ä

i žF z □ X4ï- #{ ž È a #Œ " +O(™0 ° 9L€ œ (Â n"dCX% Că É pKw" "d 4*6
 2" (™ Â n 7 ö ÊÄ GB8918-2002 Å 04× A 7 ö?±"r È COD ¼"X" ^ < &% Că#ô Š 2 ê"A o
 ì £¾ #ô Š 2:m î É"d" Lb"ë>| ØAñ B Ê î í é x, 'FJ. Ä#ô o Œ 2016 Ó12 ' Å
 ?±"r Ä#ô Š 2+O 1)ß³ q 9 Ä ?ô B?±"r ÄCOD40mg/L Ä"X" ^ 2mg/L Ä

!N©- = î Ð Ĩ"d Â nGÿ Ä"dCX F , ? È = i ý !W X4è J" "d 4*6 j F Â"d"dCX ú
 "dGÿ È) a #Œ " +O(™0 ° 9L€ œ (" "d 4*6 ² Ĩ"d 4*6 i ý , ? Ä

a #Œ " +O(™0 ° 9L€ œ (" "d 4*6 ² " "d 4*6 8ª ú X4ï- #{ ž ÈB ?ñ 2.2.8.2
 Ĩ"d ú |" Lb"ë Ú í Ä

f A"jLh\$M àó

!N©- " # è' w Y+X)à 9K5&¹ ú | œ+XAî 7 È)à 9 0;) ` ;"d 7- ×+O i ý, '
 9 k² o j ÄC^" j p ÄC^& \$S j p Ä Ú)ß"d3+5 Ä F"dE-L\$ ú Ĩ"d fLö Â n3+5 1y Ä i
 ž' È œ (È, 'Ct É È)à 9 0; , ' k² o j Ä Ú)ß"d"• Ä +X"d"• Ä5€ j ú \$`1y w "
 9-(Ä?ô93F >| ¶Lb\$G Ä

!N©- X 1L " j µ à * " # ² ^ j È 9Gý&é" Lb"ë jG÷ Lb\$G r Ú í È !Lb\$G
 W7- = ~¾ 6.0m Ê\$GF?3+ j 1.0 h 10⁻⁷cm/s, '2È O r È }-\$ Œ " ` ;"d r Ä

&")ă àó%>]AđA÷

\ N©- +O ×>ô5ž í ^)à 9Aî í È = à î +O ×Aî í È = î Ð j4ôF >| &L\$ Ä

' È œ ()à(æ "G÷ ¶ 03+ GL} š Ú í ŷ ?N©-) ~ \$)ß³, ' i ý Ö

1 Ã)F >| š E³ W D # × f × +O š , 'Aî 7 È 6 |¹ n X 1L ² o F Ô µ È ² =

7-Eî ` 7 ö?±"r ÈG÷ 9 x, 'LÄ L} š Ú í È ² XK5&¹)0ª Â"- ÃK5&¹ oF1Np j Ã 0!Q

Np j Ã"W FNp j1y 4 Ð>ð#, ~ È L} ~"D#q š Ä K5&¹)0ª Â"- #, ~, '#, Gÿ = ?

¾430dB(A) Ä

2 Ã.¾4"" j1yQ š Aî 7 ÈG÷ *.pLÄ _|¹>ðLÄN#5™ Ä

3 Ã p 9Eœ Ø j àG } Ð>ð ŷ _ *6» >ð5ž È ŷE« _ Ø ECš, ' š ÄK5&¹ o µ, '¾4"" jAî

5ž ŷ _ Å × È L} ~.¾4"" jF >| š , ' A FEÀ 4 Ä 4/ý#%, 'F Ã * wG÷+X ŷ _Eÿ Ö d È

ŷ A#%, ' _ Ø ¼ š 4ÿ1ÑFf P Ý Ä

4 Ã H FK5&¹ o1y:è"-1ÑFfAîAÑ È"-d1ÑFfAîAÑ Š ` 8*6 35ž È#qFfNª+u È !63<•Lb

_ Ú í Ä 8*6F9 4 _ : æ » ? ÈL} ~"D#q ¼ _ Ø š Ä

5 Ã k ² oL OÇF9+XLÄ W7- -, ' € É È ŷ A ² o µ š ý ý 4 F65 š A F P

Ý Ä) š i ýE³ W, 'E-L\$ ÈAî !* ?L\$ F × f Ô È) !* ÔG÷ LÄ Ú í Ä) 4/ý#%2«

G÷+XL} š Ú í È#% oOÇ gF9+X öL ¼LÄ W7-8ÿ -, ' € É Ä

: š × f ° __ h?ð ° _ È @İ M• Ä

1Ñ*6 : f Ê U I, '1Ñ*6?ð0; È 5 Ą J1Ñ*6 Ä Ą J)ß³1Ñ*6 Ä • ç1Ñ*6 Ä6| J >+O %o

6â1y 03+ G Ú í Ä

i ž a ' È œ (²+| š)à(æ- #| ž È 4 ²+| š % Că É J 1 J ²+)|ß³ š

Â n 7 ö Ê Ä GB12348-2008 Å 2 2« 7 ö Ä

0 Œ")å àó%>]AŒ÷

N©- ê' ""# ÈK5&¹& \$S Ã7a.>.#7ç ×+OGÿ +O F × |³ * f İ(™ ×+OGÿ >)à 9

0; 08\$ Ä K5&¹& \$S ú7a.>.#7ç F ^+X ¾4 * €+O × È iL™ İ(™ ^ 9CtCX ... }F >| 45ž È

N©- *İw Ç ` Ö ´ 45ž Ä

İN©- & Ä Ä\$S Ã7a.>.#7ç ² ^L\$1y w Í ^)à 9 0; È)à 9& Ä Ä\$S Ä 7a.>.#7ç

² ^L\$, ' *Aî% Că É 08\ J * f İ(™C^ ^ Ä 45ž j"" × f 7 ö ÊÄ GB18599-2001 Å ú |

i ... 7 ö ?±"r ÄÉ 08\ J * f İ(™C^ ^ ¼ > û"" × f 7 ö ÊÄ GB 18599-2020 Å?±"r Ä

#ô Š 2 d#ô j a ' È 9L€ œ (iL™ İ(™ 6 Í ^ !W X4è J)à 9 i İL\$ ² ^ × !W X4è J i İ

L\$ U I 9'— É iL™ İ(™C^ ^"" × f 7 ö Ê Ä GB18597-2001 Å ú | i ... 7 ö?±"rF >| *

Aî Ä

8

8.1

i ž - æ Ã j L-1 ¼#ô Š 2-(£?±"r È k?± × f"" (™ j Ö ¼"W F.> Ã""W F(™ Ã'
2¹ H Ã CODÃ"X""^ Ã VOŠ Å

8.2

#ô Š 2 d#ô j a ' È 9L€ œ (¾2017 □ 6 8 21 Ç #ô Š 2+O 1)ß ³ pN± ,´ Â
""Aè Añ È ¾2020 □ 6 8 9 +cB' &5 ÈAè Añ5F ' 9137030549380556X400Å#ô Š 2
d#ô j a ' È 9L€ œ (W"DAè Â n kGÿ j SQÖ118.39t/a ÈNOXÖ169.13t/a ÈNÇ2Â(™ Ö
16.913t/ a Ä

)à 9 0; 4 k?± Â n "" (™Aè Â nGÿEî 7 ö å?ñ>~ 8-2 Ä

8-1

t/a

k?± Â n	"" (™	"F > 0; Â nGÿ	Â""Aè Añ	Eî 7 ö å
İ"D	NÇ2Â(™	6.72	16.913	Eî 7
	¼"W F.>	27.5	118.39	Eî 7
	""W F(™	55.1	169.13	Eî 7
İ"d	OOD	1.40 Ä µ × Å	ü ü	ü ü
	"X""^	0.19 Ä µ × Å	ü ü	ü ü

+a!" ?ñ È)à 9 0; k?± Â n "" (™ Â nGÿ% Cã Â""Aè AñAè Â nGÿ?±"r Ä

)à 9 0; İ"d Â • #ô Š!W X(©/ý4è J 9L€ œ (""d 4*6 j 4*6 È i ž #ô Š!W X(©/ý4è
J 9L€ œ ()à 9 Â •#Ö """"d ², İ"dGÿ j 3250815.68t/a È!W X4è JF • #ô Š a #Ö "
+O(™0 °9L€ œ (,´ COD¼"X""Gÿ 6 [j 1625.408t/a Ä146.287t/a ÄCOD500mg/LÄ"X""^
45mg/LAÑ1Ç Å È% OÄW X4è J Â""Aè AñAè Â n kGÿ?±"r ÄCOD825t/a Ä µ × Å È"X""^
164.25t/a Ä µ × Å Å Ä

9

9.1

9.1.1

20

9-1

9-1

			()
1			18
2			2
			20

20

91. 2

9-2

1		
2		

92

10)å,,1*< D- # A×H

10.1 ¢.)å,,1*< p "A6✓

3

1

10.2)å,, 6 CY ´ 1 ×

10.2.1 q5 *< ´+U Ý¥ q5 *< · q 0A > µ"6 CY

1

2

3

4

“ ”

5

10.2.2)å ICY 0A >,"6 CY

1

2

3

4

5

“ ”

6

7

8

9

10

11

10.2.3)ǎ,- # 1 ,”6 CY

1

2

3

4

5

6

7

8

10.2.4 :G L ,”6 CY

1

2

3

4

5

10.2.5 " ?œ99 L1* $\leq$

1

2

3

V

6 7

干

. 7 P

P

2

. 7 P

P

> 10-1 = ,” (î N 8 B* D

15562.1-1995

GB15562.2-1995

10.2.6 ?æ99Gým Gým ' &

120m

> 10-2)æ 150m ""J1 Gým Gým ' &?æ99 L < ~

		DB37/T 3535-2019	
--	--	------------------	--

1

30m

4

[2013]138

10.3 " (" t\$; 1*<?"x

10-3

> 10-3 ONfl-\$ 0A » i4œ F>

		3×130t/h 2 1	
		2×B12MW	
		2 5.29MPa/485 0.98MPa/200	
		1 150t/h → →	
		→ → → → →	
		1000m ³ 1 ,350m ³	
		60m 72m , 6m 20	
		100m ³	
		20m ³ 20m ³	
		60m ³	
		120m 3.0m	
		3 + 99.9%	
		3 - 1	
		95%	
		SNCR-SCR 60%	
			--

			--
			--
			--
			--
			--
		1600m 110KV 10KV 10KV	--
			--
			--

10-4

> 10-4 bNfl-\$ q?• Ö#36M ß ° 6?þ

1		58148.9t/a
2		1488t/a 65%

10.4)å,- # A×H

10.4.1 - # I Ü

HJ820-2017

HJ1039-2019

10-6 10-8

> 10-6 O L °]å,- # İ ~

--	--	--	--	--



		500m	1	CO	
		3	2		
		2	3		
			CO		
			pH COD		

> 10-7)å,,C^H D D'- # ï ~

		1	pH	
		5 1		

> 10-8 " \$~ - # i ~

	150m		3535-2019)	(DB37/T	1	
		SO ₂				
		NO _x				
		HCl				
		+ + + +				
		+ + +				
	15m		HJ/T55-2000	10m	HJ/T55-2000	1
		NH ₃				
			1	4	1	4



		pH		1	HJ/T91	
		COD		1		



10.4.2 ONfl-\$G =,"- # Aô=

10-9

> 10-9 7 PM6G =,"- # Aô= 6?b>

		/
1		1
2		2
3		1
4		1
5		1
6		1
7	pH	2
8		3
9		1
10		1
11		1
12		
13		1
14		1
15	COD	1

100

31

[2013]81

11

11. 1

11. 1. 1

11- 1

11- 1

1			
1. 1			
2	2019		
2. 1			
3			
3. 1			

11. 1. 2

11- 2

11- 2

1	[2012] 33		
1. 1			
1. 2		-	

1.3		SNCR-SCR	
1.4		+	
2	[2013] 37		
2.1		SNCR-SCR + + - +	
2.2	47		
3			
3.1	12. 12		
4	[2018] 22		
4.1	35 2020	65 2 130t/h	

	30	15		
5				
5.1				
5.2				
6	[2020] 30			
6.1	(			
6.2				

6.3	VOCs		

6.4

8.3			
8.4			
8.5			
9	2015 17		
9.1	()	GB/T31962-2015 1 A	
9.2	2015	2 130t/h	
9.3	()		
10	< >		
10.1			

12	[2016] 1686		
12. 1			
12. 2			
12. 3			
12. 4			

[2016] 150

11- 3

11- 3 [2016] 150

()			
	2016 12 31 2017 1 1		

11. 2

11. 2. 1

2012 - 2030 ,
2012- 2030

12. 2. 2

2019- 2030
2012- 2030

88. 53

1

2

GB/ T4754- 2017 Q221

Q222 Q223

71.06	80.26%
-------	--------

71.06	80.26%
-------	--------

11-2

11.2.3

12-14

	(1)		
	(2)		
	(3)		
	(4)		
	(5)		
	(6)		
	(7)		
	12- 15		
	865 / 1.0		

12-15

	C221		
	C222		
	C223		

(2019)

2

12- 16

		2016- 2020 2016- 2020	11- 3
		2016- 2020	
		GB3838- 2002 :	<2018 > [2018] 3

		GB3838-2002	[2019] 23	2019
		2018 SQ 24h CO 24h GB3095-2012 NO ₂ PM ₁₀ PM _{2.5} 2 24h Q 8h SNCR SCR HD CO 290 GB18485-2014 4 [2016] 116 GB18485-2014 4 SQ NO _x NO		
				5000m ³

		12- 17	

12- 17

		4	10	/	
		5		10	/
		6			

11. 2. 4

2021 49

2021 49

1

2

117

12-1

12-14

		2019	
		2020	
		2019	

	2015 1	2015 1	
		[2021] 487	

	GB/ T36575- 2018	GB/ T36575- 2018	

	2. 3. 4. 5. 6. 7.		
	1. 2. 3. 4. 5. 6.		
	1. GB/T36575-2018 2. 3. 4.		

[2021] 24

11. 2. 6

11. 2. 7

11. 2. 8

11. 2. 8. 1

100%

11. 2. 8. 2

GB/ T31962- 2015 1 A

3

DB37/ 3416. 3- 2018

COD 50mg/ L NH₃- N 5mg/ L

[2019] 23

COD 40mg/ L NH₃- N 2mg/ L

11. 2. 8. 3

11. 2. 8. 4

GB12348- 2008

2

12

12. 1

12. 1. 1

2014 4 29 5000
22

3 130t/h +2 × B12MW

3

2 1 37.5/d 431t/a
3 × 130t/h 2 1

=6% 99.4%

12. 1. 2

12. 1. 2. 1

2019

15.

20.

12. 1. 2. 2

12. 1. 4

12. 1. 4. 1

		+SNCR-SCR+	+	-	+		
	120m						
	SO ₂						
	NO _x						
DB37/664-2019	2	HCl	+		+	+	+
+							
						GB18485-2014	4
			-			HJ562-2010	

65%

GB14554-93 1

(DB37/664-2019)

NH₃

12. 1. 4. 2

12. 1. 4. 3

12. 1. 4. 4

12. 1. 4. 5

	6.72t/a	27.5t/a	55.1t/a
		3250815.68m³/a	
	COD	1625.408t/a	146.287t/a COD 500mg/L
45mg/L			COD1825t/a
164.25t/a			

12. 1. 5

12. 1. 5. 1

2020	1	21	Æ		t	”	≠
------	---	----	---	--	---	---	---

GB12348-2008 2

12. 1. 5. 5

2021 8 19

GB36600-2018 1 2

GB15618-2018

12. 1. 6

12. 1. 6. 1

100%

12. 1. 6. 2

12. 1. 6. 3

12. 1. 6. 4

GB12348-2008 2

12. 1. 6. 5

12. 1. 6. 6

12. 2

12. 2. 1

1

65%

2

GB12348-2008 2

3

4

5

12. 2. 2

1

2